

**Purchase Order**

Printed: 12/10/2024 6:30:08AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** *Jason Jacques*

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**Signature****PO Number:** 101415

PO Date: 9/27/2024

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: The Graphic Label Group

Supplier Acknowledgment Number: 9/27/2024

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention:  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
Attention: Shipping / Receiving  
Phone: 763-425-4251

**Notes:** Apparel L2 (No Drill)  
Ref #Q74812R3 - 12-09-2024

**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
48.0000		Overrun - (FSC) Apparel L2	1.2700	E	\$60.96
0.00% Overs Allowed	obe	FSC - US			
No Under Runs Allowed	Job: 319726				

**Expected:** 12/13/2024

5.0000		Samples - (FSC) Apparel L2	1.2700	E	\$6.35
0.00% Overs Allowed	obe	FSC - US			
No Under Runs Allowed	Job: 319726				

**Expected:** 12/13/2024

2,370.0000		(FSC) Apparel L2	1.2700	E	\$3,009.90
0.00% Overs Allowed	obe	FSC - US			
No Under Runs Allowed	Job: 319726				

**Expected:** 12/13/2024

Continued on next page...

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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\*\*\* THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS \*\*\*

Signed Acknowledgment Forms and Spoilage Checklist Required to be filled out during production/shipment.

FSC-MIX

NC COC 002633

APPAREL L2 - FSC - US

124-pages + 4-page cover.

Final size = 8.5 x 11

Uses best fit (7/16 or 1/2") Black Wire Loop

Live quantity = 2,407

Acceptable Overs = 48 (2% Overs Accepted)

Samples = 5

Total quantity = 2,460

Similar to previous PO 98999 dated 03-28-2024

EXCEPTION: no 3-hole drill for this request.

Provided materials:

- 1) Seven different 16-page folded signatures and one 12-page folded signature, printed litho on 80# Silk text.
- 2) Cover: 4up each of front and back covers, printed litho on 24 x 36" press sheets, 100# Silk cover.
- 3) Digital proof and signature mockup (Return with product once complete)
- 4) Slipsheets to place between books and top and bottom of carton.

Collate covers/guts, trim to final.

Wiro Bind on 11" spine using best fit (7/16 or 1/2") Black Wire Loop

\*\*\* Insert supplied slipsheet between books, top and bottom of box for protection \*\*\*

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

(30# Maximum Weight - Packed cartons cannot be heavier than 30#)

Apply carton label as follows:

ARIAT

FA25 WORKBOOKS

APPAREL L2

QTY:

5 samples to be packaged separately.

Skid Pack and reach out for pickup once complete.

\*\*\* RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB \*\*\*

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

# Job: 319726

PO Total: \$3,077.21

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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**FSC-Mix****NC COC 002633****Job #: 319726**

Project Description:

Apparel L2 Workbook- FSC - USA

Stock Description:

**Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com