

Purchase Order

Printed: 12/6/2024 12:55:45PM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: *Jason Jacques*

Signature**PO Number:** 101415

PO Date: 9/27/2024

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: The Graphic Label Group

Supplier Acknowledgment Number: 9/27/2024

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Apparel L2 - Quote to come

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
2,370.0000		(FSC) Apparel L2	1.9500	E	\$4,621.50
0.00% Overs Allowed	obe	FSC - US			
No Under Runs Allowed	Job: 319726				

Expected: 12/13/2024

Continued on next page...

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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*** THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS ***

Signed Acknowledgment Forms and Spoilage Checklist Required to be filled out during production/shipment.

FSC-MIX

NC COC 002633

APPAREL L2 - FSC - US

124-pages + 4-page cover.

Final size = 8.5 x 11

Uses best fit (7/16 or 1/2") Black Wire Loop

Live quantity = 2,407

Acceptable Overs = 48 (2% Overs Accepted)

Total quantity = 2,455

Similar to previous PO 98999 dated 03-28-2024

EXCEPTION: no 3-hole drill for this request.

Provided materials:

- 1) Seven different 16-page folded signatures and one 12-page folded signature, printed litho on 80# Silk text.
- 2) Cover: 4up each of front and back covers, printed litho on 24 x 36" press sheets, 100# Silk cover.
- 3) Digital proof and signature mockup (Return with product once complete)
- 4) Slipsheets to place between books and top and bottom of carton.

Collate covers/guts, trim to final.

Wiro Bind on 11" spine using best fit (7/16 or 1/2") Black Wire Loop

*** Insert supplied slipsheet between books, top and bottom of box for protection ***

Gaylord Qty = TBD books

Balance to Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

(30# Maximum Weight - Packed cartons cannot be heavier than 30#)

Apply carton label as follows:

ARIAT

FA25 WORKBOOKS

APPAREL L2

QTY:

5- best of the best samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

*** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB ***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

Job: 319726

PO Total:

\$4,621.50

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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FSC-Mix**NC COC 002633****Job #: 319726**

Project Description:

Apparel L2 Workbook- FSC - USA

Stock Description:

Bill To

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com