

Date: 12/4/2024

Rev: 12/5/2024 1:19:00 PM

## PURCHASE ORDER

**REVISED**  
80780LM-FFPB



### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
1250	Title: BURGER - DIABELLI	1.84
5% Maximum Over Run	For: Wakefield Press - Follow Enclosed Specs	
5% Maximum Under Run	- 1,250 Copies @ \$ 1.84 / ea (Per attached quote) - Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 01/07/2025	
	The Bindery to Ship: 01/16/2025	
Job No: <b>J24-60368</b>		Total Price: <b>\$2,300.00</b>

ORDERED BY: **Larry Miller**

RECEIVED :

**VERSA PRESS, INC.**

DATE 12/04/24 DATE NEEDED 01/16/25

VENDOR THE BINDERY

QUOTE NUMBER Q76308

ATTENTION JUSTINE CARPENTER

VERSA PRESS CONTACT LARRY MILLER

TITLE BURGER - DIABELLI

PUBLISHER WAKEFIELD PRESS

RUN QUANTITY 1,000 TOTAL PAGES 160 TEXT TRIM SIZE 4 1/2 X 7 OBLONG ☒ **NO**

NUMBER OF SIGNATURES  
☒ 5 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 2-32'S

TEXT STOCK 55 # Natural Offset PPI 360

COVER STOCK 10 Pt. Cls Flat Matte Laminated

MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING  
☐ Stamped sample case ☐ Foil Color(s) \_\_\_\_\_  
☐ Foil Stamp Die \_\_\_\_\_  
☐ Deboss Die \_\_\_\_\_ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)  
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☒ X Shrink Wrap (Individually)  
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty \_\_\_\_\_  
☐ 80# Special End Sheets \_\_\_\_\_  
☐ Head & Foot Bands \_\_\_\_\_

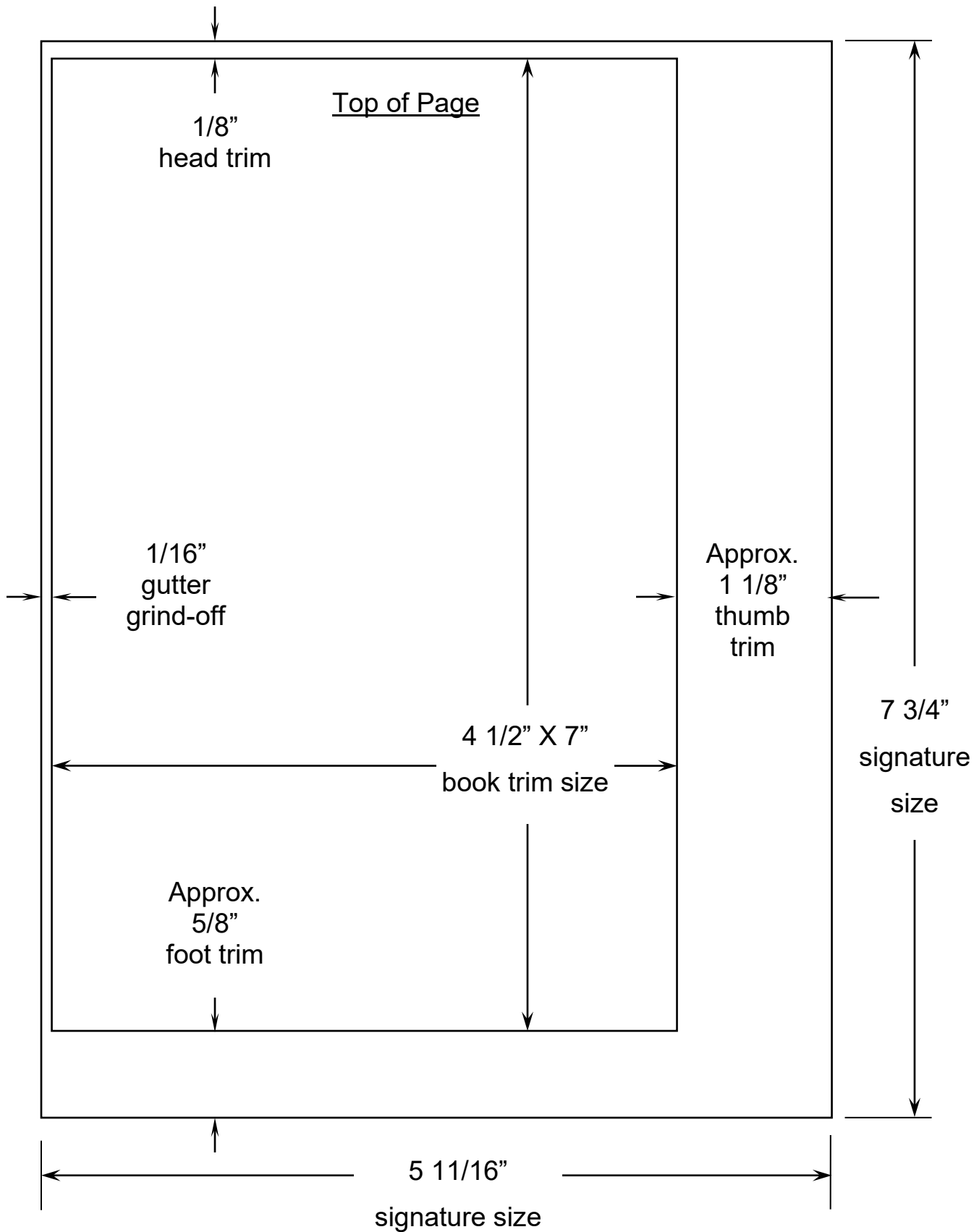
BINDING TYPE  
☒ X Perfect ☐ Otabind ☐ PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) \_\_\_\_\_  
☐ Double Wire-O (Color) \_\_\_\_\_ ☐ GBC (color) \_\_\_\_\_  
☒ X Other PB with 3" Flush French Flaps

PACKING INSTRUCTIONS ☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Score & Fold Covers with 3" flaps.**

**Shrink wrap individual books.**



## Estimate



**DATE:** 12/5/2024  
**TO:** Larry Miller  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76308R2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** ***Q24-66866 Burger - Diabelli***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- **shrinkwrap finished books individually**
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** **1 8pp flush cover on 10pt C1S**  
80 sheets on 55# natural offset text

- Text is furnished as folded signatures (5-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park, dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 1,000 books \$1.94 per book  
1,250 \$1.84

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

***Finish With Us!***