

Date: 11/7/2024

PURCHASE ORDER

80355EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: ALWAYS WITH HONOR (PB GN VERS)	0.33
(5% Maximum Over Run)	For: Printopya - Follow enclosed specs	
(5% Maximum Under Run)	- 3,000 Copies @ \$ 0.33 per book (Quote #Q75672o1R2) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 11/15/24 The Bindery to ship: 11/27/24	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J24-58690		Total Price: \$990.00

ORDERED BY: Eric Anderson

RECEIVED : _____

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 11/07/24

DATE NEEDED: 11/27/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q75672o1R2

Q24-60923 / J24-58690

VERSA CONTACT: Eric Anderson

TITLE: ALWAYS WITH HONOR (PB GN VERS)

PUBLISHER: PRINTOPYA

RUN QUANTITY: 3000 TOTAL PAGES: 56 TEXT TRIM SIZE: 6 1/2 X 10

SIGNATURES: 3 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 3/32 1/8" GUTTER TRIM: .03425 1/4" SIGNATURE SEQUENCE: 1 - 4

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Versa to supply 2 page 80# Rainbow Saffron Antique Flyleaves Sig size 7 1/2" X 10 7/16". The Bindery is to bind one flyleaf at the very front of book and one flyleaf to the very back of book. Covers are gritty matte lamination with Spot Gloss UV and will ship to The Bindery from Kester Imaging, Arkansas City, KS.

Mike
says needs to
be an 1/8" headtrim

Can't take a 5/16" mill

Estimate



DATE: 10/28/2024
TO: Victoria Atherton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75672o1R2

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Perfect Bind Quote*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-1/2" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

28 sheets on 80# matte text

2 fly sheets on 80# offset

- Text is furnished as folded signatures (3-16pp,1-8pp,2-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.66 per book
2,000	\$0.41
3,000	\$0.33

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

3522

PRINTOPYA

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

**HOLD UNTIL RELEASED
BY VERSA PRESS, INC.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

Q2 2355 Glendale Daniel Lisi 2nd Day Air MUST SHIP BLIND
Apt 4 Blvd

Los Angeles CA

Phone: 714-651-1888 Ext:

90039

Fax:

Carrier Name: UPS

Carrier Acct No:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information

Forward Information

Product Qty Branch Name Contact Name Ship Method Ship Instructions

2 Office Printopia Abigail Taylor Ground

1805 HILLTOP DRIVE

SUITE 211

REDDING

CA

96002

Phone: 530-351-8715

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

Contact Cindy Sealf at Versa Press For Carrier.

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Perfect Bound Books -
Bal

Foundations Publishing

Attn: Brian Hewes

417 S. State St.

Edmond OK 73003

Common Carrier

MUST SHIP BLIND

Phone: 405-834-9873

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: Not Assigned

Location Instr:

Bill To Information	Forward Information

PRINTOPYA

978-1-959403-86-9

ALWAYS WITH HONOR (PB GN VERS)

QTY:

WT:

Lbs



11/11/2024

1:21:35 PM

Bindery Work Order

Page: 1

JobNo: J24-58690	Q24-60923	Status-Group: 2444.2	Box No:	Qty / Stack:
Sales Rep: VA	Order Entry: TS2	Planner: EA	No of Boxes:	No. Stacks:
PRINTOPY A		3522	Books / Box:	Approx Maj. Sheets: 0
ALWAYS WITH HONOR (PB GN VERS)			Max Box Wt:	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 10/29/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 6 1/2 x 10	Spine: 0.16		Max PalletHt: 52	
Trim Size (mm): Non-Standard	Spine (mm): 4.1		Recipe: 0	Recipe Name: None
Number Books: 3000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 1	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 3150	Min Run: 3150			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions