

Job#
47457

Date: 10/24/2024

PURCHASE ORDER

80079MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
18000	Title: ZEN MIND, BEGINNER'S MIND	0.78 °
5% overrun	For: Shambhala Publications	
5% underrun	18,000 Copies @ \$ 0.78 / EA	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-25 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 11/19/2024	
	Delivery date: 12/03/2024	
Job No: J24-59172		Total Price: \$14,040.00

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 10/24/24

DATE NEEDED: 10/24/24

VENDOR: The Bindery

ATTENTION:

QUOTE: Q75691

Q24-63761 / J24-59172

VERSA CONTACT: Mark Sanders

TITLE: ZEN MIND, BEGINNER'S MIND

PUBLISHER: SHAMBHALA PUBLICATIONS

RUN QUANTITY: 18000

TOTAL PAGES: 176

TEXT TRIM SIZE: 5 1/4 X 8 1/4

SIGNATURES: 5 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/16

SIGNATURE SEQUENCE:

TEXT STOCK: 50 lb. Natural Offset (Antique) - 400 PPI [D]

COVER STOCK: 14 pt cover shipping direct from John Pow

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

3 1/2" French Flaps on covers, trim with 1/16" overhang on the covers

Estimate



the Bindery
INNOVATIVE BINDING SOLUTIONS

DATE: 9/13/2024
TO: Victoria Atherton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75691

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Zen Mind, Beginners Mind**

- cut covers
- Score and Fold Covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/4" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 3% extra materials

You furnish: 1 8pp flush cover on 10pt C1S
88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	18,000 books	\$0.78 per book
	19,000	\$0.78
	20,000	\$0.78

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	1	Office-SHAMBHALA PUBLICATIONS 2129 13TH STREET	KARISSA KLOSS	Ground	
		BOULDER	CO	80302	
	Phone:	303-222-9598	Ext:	Fax:	
	Carrier Name:	UPS	CarrierAcctNo:	Dock Hours:	
	Payment Type:	PrePaid	eMail:		
	Location Instr:				

Bill To Information	Forward Information

StandardShippingInstructions

Contact Cindy Sealf at Versa Press For Routing instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Balance books		Shipping-RANDOM HOUSE-2		Common Carrier	FULL CARTONS ONLY

460 Bennett Cerf Drive

	WESTMINSTER	MD	21157
Phone:	410-386-7732	Ext:	Fax:
Carrier Name:	Not Selected	CarrierAcctNo:	Dock Hours:

Payment Type: Not Assigned eMail:

Location Instr: Email domestictransportation@randomhouse.com for routing; DO NOT SHIP WITHOUT RANDOM HOUSE PO #

Bill To Information	Forward Information

StandardShippingInstructions

10/30/2024

9:10:30 AM

Bindery Work Order

Page: 1

JobNo: J24-59172	Q24-63761	Status Group: 2445.4	Box No:	Qty / Stack:
Sales Rep: VA	Order Entry: ST1	Planner: MS2	No of Boxes:	No. Stacks:
SHAMBHALA PUBLICATIONS 3260			Books / Box:	Approx Maj. Sheets: 0
ZEN MIND, BEGINNER'S MIND			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: 5542753		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J22-03843	Due Date: 11/7/2024		Pallet Size: New 48" x 40", 4-Way - P-2	
Trim Size: 5 1/4 x 8 1/4	Spine: 0.46		Max PalletHt: 51	
Trim Size (mm): Non-Standard	Spine (mm): 11.7		Recipe: 0	Recipe Name: None
Number Books: 18000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 5	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 18900	Min Run: 18900			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	F					

TITLE: ZEN MIND, BEGINNER'S MIND

AUTHOR: SUZUKI,SHUNRYU

PUBLISHER: SHAMBHALA PUBLICATIONS

PRINTED IN USA

ISBN: 978-1-61180-841-4

BARCODE

EAN

BATCH NO: 1995/2595R

PPON: 5542753 VER06



(251) 5542753 VER06

CTN QTY:



(30)

CTN WGT:



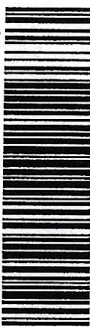
(3401)

ISBN 13: 978-1-61180-841-4



(01)19781611808411

COVER PRICE: \$19.95 USD/ \$25.95 CAD



(9012Q) 1995 USD