

47444

Date: 10/22/2024

**PURCHASE ORDER**

80014MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
5300	Title: 4419 / CATH CHILDREN'S PRAYER BK 2ND ED	0.28
(5% Maximum Over Run)	For: Saint Mary's Press - Follow enclosed specs	
(5% Maximum Under Run)	- 5300 Copies @ \$ 0.28/each (per quote attached) - Ship per attached shipping instructions.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 11/14/2024	
	The Bindery to Ship: 11/22/2024	
Job No:	J24-58976	Total Price: \$1,484.00

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 10/22/24

DATE NEEDED: 10/22/24

VENDOR: The Bindery

ATTENTION: Q74863o1R1

QUOTE:

Q24-59299 / J24-58976

VERSA CONTACT: Mark Sanders

TITLE: 4419 / CATH CHILDREN'S PRAYER BK 2ND ED

PUBLISHER: SAINT MARY'S PRESS

RUN QUANTITY: 5300

TOTAL PAGES: 56

TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Double wall carton

## Estimate



DATE: 10/16/2024  
TO: Trish Burton  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q74863o1R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 6% extra materials for 5,000 – 8,000 / 3% for 10,000+

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	5,000 books	\$0.28 per book
	5,300	\$0.28
	8,000	\$0.25
	10,000	\$0.23
	12,000	\$0.23
	15,000	\$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*

47444

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**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

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763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

*Finish With Us!*

# Standard Shipping Instructions

## SAINT MARY'S PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS & SHE WILL TELL YOU HOW TO SHIP THE FREIGHT.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-SAINT MARY'S PRESS 702 TERRACE HEIGHTS		Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: mpape@smp.org; pjanz@versapress.com; pburton@versapress.com
		WINONA	MN	55987	
		Phone: 507-457-7900	Ext:	Fax:507-457-7990	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours:	
Payment Type: Not Assigned					
Location Instr:					

Bill To Information	Forward Information

TITLE: 4419 / CATHOLIC CHILDREN'S PRAYER BOOK, 2ND ED

PUBLISHER: SAINT MARY'S PRESS

PPON: P07230



(251) P07230

ITEM NO: 4119

CTN QTY:



CTN WGT: Lbs.



ISBN 13: 978-1-64121-247-2



(01)19781641212479