

Sub#  
47524

## 80341EA

To: **The Bindery**

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

ORDERED BY: **Eric Anderson**

RECEIVED :

# VERSA PRESS, INC.

Rev. 5/10/24

DATE: 11/06/24

DATE NEEDED: 12/13/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76098

Q24-65935 / J24-59601

VERSA CONTACT: Eric Anderson

TITLE: MY DAY IS RUINED!

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 4000

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1 - 2

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

## Estimate



**the Bindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 10/23/2024  
**TO:** Jordan Dehm  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76098

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Perfect Bind Quote 9 x9*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** 4,000 books \$0.25 per book  
5,000 \$0.22

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

# Standard Shipping Instructions

## BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ [cscaif@versapress.com](mailto:cscaif@versapress.com) WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

|                 | PO#   | ISBN  | Title | Ship Instr | Loc Instr | Versa | Email |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|
| Packing List:   | True  | True  | True  | False      | True      | False | True  |
| Bill Of Lading: | True  | True  | False | False      | True      | False | True  |
| Skid Topper:    | False | False | True  | False      | False     | False | False |

| Product     | Qty | Branch Name   | Contact Name | Ship Method    | Ship Instructions  |
|-------------|-----|---|--------------|----------------|--|
| Bound Books | All | VILLAGE WAREHOUSE<br>RECEIVING<br>259 N. 144 STREET | FRANK MOREY  | Common Carrier | WHEN BOOKS SHIP YOU MUST<br>EMAIL A COPY OF THE PACKING<br>LIST & THE BOL TO THE<br>FOLLOWING EMAIL ADDRESSES:<br><a href="mailto:Mike.Taylor@boystown.org">Mike.Taylor@boystown.org</a> ;<br><a href="mailto:frank.morey@boystown.org">frank.morey@boystown.org</a> ;<br><a href="mailto:jdehm@versapress.com">jdehm@versapress.com</a><br><a href="mailto:aguzman@versapress.com">aguzman@versapress.com</a> |
|             |     | BOYS TOWN   | NE           | 68010          |  |

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3<sup>rd</sup> Party Bill

Location Instr:

### Bill To Information

VERSA PRESS, INC.  
1465 SPRING BAY ROAD  
EAST PEORIA, IL. 61611  
  
PHONE#: 309-822-8272

### Forward Information



**BOYS TOWN PRESS**

**978-1-944882-04-4**

**MY DAY IS RUINED!**

**QTY:**

**WT: Lbs**

# Bindery Work Order

Page: 1

|                              |  |                      |  |                      |  |                                     |  |                    |  |
|------------------------------|--|----------------------|--|----------------------|--|-------------------------------------|--|--------------------|--|
| JobNo: J24-59601             |  | Q24-65935            |  | Status Group: 2447.2 |  | Box No:                             |  | Qty / Stack:       |  |
| Sales Rep: JD                |  | Order Entry: TS2     |  | Planner: EA          |  | No of Boxes:                        |  | No. Stacks:        |  |
| BOYS TOWN PRESS              |  |                      |  | 3539                 |  | Books / Box:                        |  | Maj. Sheets: 0     |  |
| MY DAY IS RUINED!            |  |                      |  |                      |  | Max Box Wt: 35                      |  | Min. Sheets: 0     |  |
| ISBN:                        |  | PO: PO-00036946      |  |                      |  | Label Box: 1 End                    |  | Top Sheets:        |  |
| Reprint:                     |  | Due Date: 11/19/2024 |  |                      |  | Pallet Size: 48" x 40", 4-Way - P-1 |  |                    |  |
| Trim Size : 9 x 9            |  | Spine : 0.10         |  |                      |  | Max PalletHt:                       |  |                    |  |
| Trim Size (mm): Non-Standard |  | Spine (mm): 2.5      |  |                      |  | Recipe: 0                           |  | Recipe Name: None  |  |
| Number Books: 4000           |  |                      |  |                      |  | No Layers: 0                        |  | Toggle: 0          |  |
| No64s: 0                     |  | No32s: 0             |  | No18s: 0             |  | Pattern: 0                          |  | Boxer Per Layer: 0 |  |
| No16s: 0                     |  | No12s: 0             |  | No8s: 1              |  | Boxes Per Skid: 0                   |  |                    |  |
| No6s: 0                      |  |                      |  |                      |  | Comments:                           |  |                    |  |
| Max Run: 4120                |  | Min Run: 4000        |  |                      |  |                                     |  |                    |  |

  

| Status | Product Description | Qty  | Ship Method    | Max Run | Min Run | Instructions   |
|--------|---------------------|------|----------------|---------|---------|--|
|        | Bound Books         | 4000 | Common Carrier | 4120    | 4000    | WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES:<br>frank.morey@boystown.org;<br>Mike.Taylor@boystown.org;<br>jdehm@versapress.com;<br>aguzman@versapress.com |
|        |                     |      |                |         |         |  |