

Job #
474107

Date: 10/24/2024

PURCHASE ORDER

80096DK-OBLG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd.

Brooklyn Park, MN 55445

Attn: _____

QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: HUGHES: MAGNET MAX	1.13
(5 % Maximum Over Run)	For: Brown Books	
	- Follow enclosed specs.	
(5 % Maximum Over Run)	3,000 Copies @ \$ 1.13 / PER BOOK (price includes cartons) Per attached quote.	
	Use 48" x 40", 4-Way - P-1 Pallet(s)	
	- Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 11/14/2024	
	Delivery date: 11/25/2024	
Job No: J24-59214	Total Price: \$565.00	

ORDERED BY: **Douglas Kerns**

RECEIVED : _____

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 10/24/24

DATE NEEDED: 10/24/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76045R1

Q24-65698 / J24-59214

VERSA CONTACT: Douglas Kerns

TITLE: HUGHES: MAGNET MAX

PUBLISHER: BROWN BOOKS

RUN QUANTITY: 500

TOTAL PAGES: 24

TEXT TRIM SIZE: 10 X 8

OBLONG:

☒ YES

SIGNATURES: 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 8 pg. sig, then 16 pg. sig.

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

120 Books per carton



the Bindery

DATE: 10/22/2024
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76045R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Hughes: Magnet Max*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S
12 sheets on 80# matte text

- Text is furnished as folded signatures (1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping:
would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:	500 books	\$1.13 per book
	1,000	\$0.62
	3,000	\$0.29
	5,000	\$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Standard Shipping Instructions

BROWN BOOKS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **CONTACT CINDY SCALF @ VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR INSTRUCTIONS ON HOW TO SHIP.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	False	True	True	False	True	False	True
Bill Of Lading:	False	False	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	Bal	Shipping-BROWN BOOKS THE CREATIVE COMPANY 2140 HOWARD DRIVE WEST NORTH MANKATO, MN 56003	BRANDON MCCOURTNEY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: kimberly.fink@brownbooks.com; bopper@versapress.com; sbuttrum@versapress.com

Phone: 570-388-6273

Ext: 215

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3RD PARTY BILL

Location Instr:

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL 61611 PH#: 309-822-8272	

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	2	Office-BROWN BOOKS	Brittany Griffiths	Ground	SHIP THESE SAMPLES WHEN BOOKS ARE DONE. WHEN BOOKS SHIP EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: brittany.griffiths@brownbooks.com; katlin.stewart@brownbooks.com; sbuttrum@versapress.com
		16250 KNOLL TRAIL DRIVE			
		SUITE 205			
		DALLAS	TX	75248	
		Phone: 972-381-0009	Ext:	Fax:	
Carrier Name: UPS		CarrierAcctNo:		Dock Hours:	
Payment Type: PrePaid					
Location Instr:					

Bill To Information	Forward Information

TITLE: HUGHES: MAGNET MAX

AUTHOR: MONICA LOZANO HUGHES

PUBLISHER: BROWN BOOKS

PRINTED IN USA

PPON:



(251)

BARCODE

EAN

CTN QTY: 120



(30) 120

CTN WGT: Lbs.



ISBN 13: 978-1-61254-224-9



(01) 19781612542246

COVER PRICE: \$12.95USD



(9012Q) 1295 USD