

Date: 12/2/2024

Rev: 12/3/2024 10:34:00 AM

## PURCHASE ORDER

REVISED  
80731HG

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: SZITTYA - THE HASHISH DREAMS OF CUSTOMS OFFICER HENRI ROUSSEAU	1.78
5% Maximum Over Run	For: Wakefield Press	
5% Maximum Under Run	- Follow enclosed specs	
	- 1,000 Copies @ \$ 1.78 Each ( Revised Quote # Q76311R1 dated 12/3/24 )	
	- Ship per shipping instructions and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship folded signatures of the text & flat press sheets of the cover: 12/31/24	
	Delivery date: The Bindery to ship ???	

Job No: **J24-60190**

Total Price: **\$1,780.00**

ORDERED BY: **Howard Gerdorm**

RECEIVED :

**VERSA PRESS, INC.**

DATE

12/03/24

DATE NEEDED

01/13/25

VENDOR

**THE BINDERY**

QUOTE NUMBER

**Q76311**

ATTENTION

**ERIC FEUERSTEIN**

PERSON TO CONTACT

**HOWARD GERDOM**

TITLE

**Szitty - The Hashish Dreams of Customs Officer Henri Rousseau**

PUBLISHER

**Wakefield Press**

RUN QUANTITY

**1000**

TOTAL PAGES

**80**

TEXT TRIM SIZE

**4 1/2**

X

OBLONG

**7**

NUMBER OF SIGNATURES

**2**

32's

24's

18's

**1**

16's

12's

8's

6's

4's

2's

HEAD TRIM

**1/8**

GUTTER TRIM

**1/16**

SEQUENCE OF SIGNATURES

**1 - 32, 1 - 16 & 1 - 32**

TEXT STOCK

**55# NATURAL OFFSET**

PPI

**360**

COVER STOCK

**10PT C1S with Flat Matte Lamination - flat press sheets furn.**

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☒

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head &amp; Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Cut covers, score & fold covers with 3" flaps, gather text sigs,  
 PUR Perfect Bind, 3-side trim to 4-1/2" x 7" ( 7" bind edge ),  
 bind with 1/16" overhang, shrink wrap individually &  
 bulk pack in cartons.**

## Estimate

REVISED  
QUOTE



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

**DATE:** 12/3/2024  
**TO:** Crystal Gordon  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76311R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** Q24-66865

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

**Quantity:** 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush cover on 10pt C1S  
40 sheets on 55# natural offset text

- Text is furnished as folded signatures (2-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$1.78 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

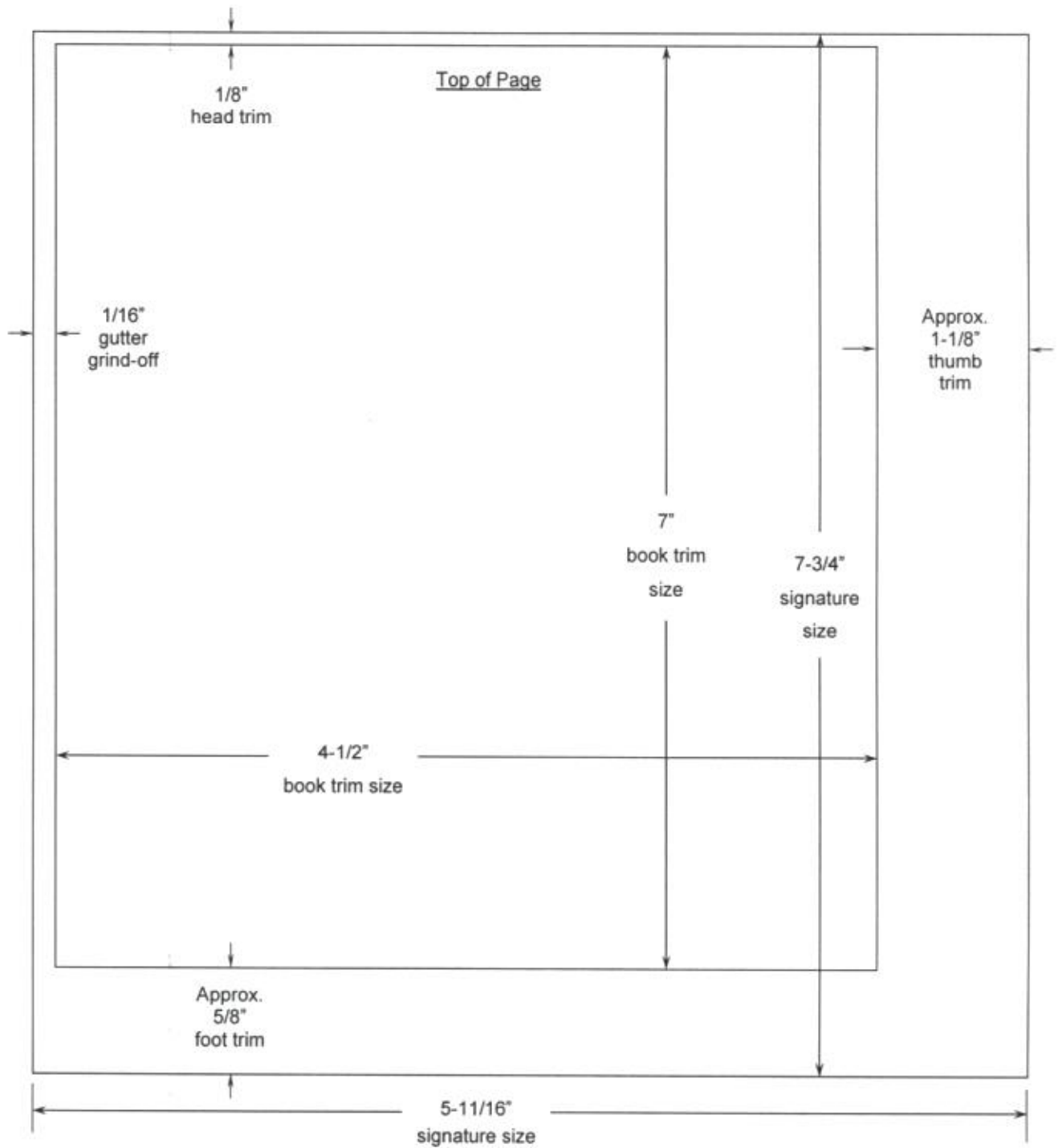
**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*



# VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611  
Ph: (309) 822-8272  
Fax: (309) 822-8141



## Perfect Bound Cover Layout - Flush Flaps

Title: SZITTYA - THE HASHISH DREAMS OF CUSTOMS OFFICER HENRI ROUSSEAU Trim: 4 1/2 x 7

For: WAKEFIELD PRESS

Text: 55 lb. Natural Offset (Antique) - 360 PPI

Pages: 80

