Date: 11/27/2024

### **PURCHASE ORDER**

80696DK

# VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

The Bindery To:

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein** 

**RECEIVED:** 

QUANTITY	DESCRIPTION	UNIT PRICE				
2000	Title: GROVER / ONIGAMIISING					
5% overrun	For: University Of Minnesota					
5% underrun	2000 Copies @ \$ 1.50 / EA					
	- Ship per attached shipping instructions.					
	- use 48" x 40", 4-Way - P-1 pallets					
	Ship Class 65					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 12/31/24					
	Delivery date: 1/10/2025					
Job No:	<b>J24-60202</b> Total Price:	\$3,000.00				

VERSA PR	RESS, INC	<b>)</b> .			Rev. 5/10/24
DATE:	11/27/24	DATE	E NEEDED: <b>11/27/24</b>		
VENDOR:	The Bindery				
ATTENTION:	Justine Carp	penter			Q24-67588 / J24-60202
QUOTE:	Q76425			VERSA CONTACT: Douglas	s Kerns
TITLE:	GROVER / O	NIGAMIISING			
PUBLISHER:	UNIVERSITY	OF MINNESOTA			
RUN QUANTIT	Y: <b>2000</b>	TOTAL PAGES: 216	TEXT TRIM SIZE: 5 X 8		
SIGNATURE	S: <b>6 - 32 pg</b> s	sig. 1 - 16 pg sig. 1 - 8 p	pg sig.		
HEAD TRIM:	1/8	GUTTER TRIM:	SIGNATURE SEQUENCE: 32	pg,8 pg,32 pg,16 pg, 3rd to 6th 3	2 pg sigs.
TEXT STOC	CK: <b>55 lb. Nat</b> t	ural Offset (Antique) - 360	PPI [D]		
COVER STOC	K: <b>123 lb. W</b>	nite 10 Pt (C1S) - 200 PPI N	Matte Lam. and 3-1/2" Flaps		
MATERIALS PR	OVIDED AS:	Folded Ungathered Sign	natures		
BINDING TYPE:	Perfect				

PACKING: Cartons Supplied by Vendor

# VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611 Ph: (309) 822-8272 Fax: (309) 822-8141

Perfect Bound Cover Layout - Flush Flaps

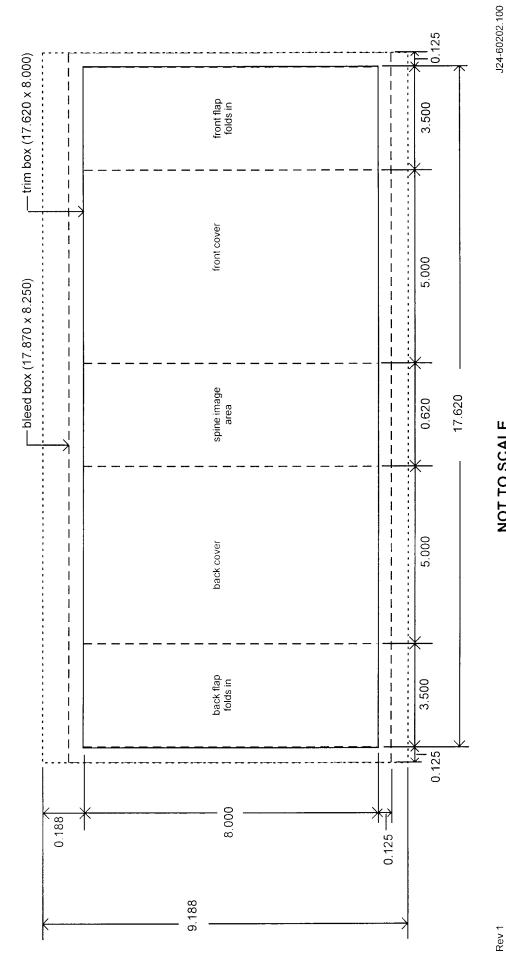
For: UNIVERSITY OF MINNESOTA

Title: GROVER / ONIGAMIISING

Text: 55 lb. Natural Offset (Antique) - 360 PPI

**Pages:** 216

Trim:  $5 \times 8$ 



## **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 11/25/2024

**TO:** Trish Burton

Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q76425

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Onigamiising

cut covers

• Score and Fold Covers for 3.5" Flaps

• gather signatures

perfect bind books (PUR perfect bind)
3-side trim to 5" x 8" (8" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

106 sheets on 50# offset

Text is furnished as folded signatures (6-32pp,1-16pp,1-8pp)
Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price:

1,000 books \$1.90 per book

2,000 \$1.50

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**