Date: 11/21/2024

PURCHASE ORDER

80598DK

VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY	DESCRIPTION					
7000	Title: WINSHIP: LIVING FEARLESS GUIDED JOURNAL					
(5% Maximum	For: Baker Book House					
Over Run)	- Follow enclosed specs					
(5% Maximum	- 7,000 Copies @ \$ 0.42					
Under Run)	- Use 48" x 40", 4-Way -					
	- Ship per attached ship					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures:	12/12/24				
	The Bindery to ship:	01/03/25				
Job No:	J24-59284		Total Price:	\$2,940.00		

VERSA PR	(ESS, INC	· .			Rev. 5/10/24
DATE:	11/21/24	DATE	NEEDED: 11/21/24		
VENDOR:	The Bindery	_			
ATTENTION:	Justine Carp	penter			Q23-67805 / J24-59284
QUOTE:	Q72625			VERSA CONTACT: Do	uglas Kerns
TITLE:	WINSHIP: LI	VING FEARLESS GUIDED	JOURNAL		
PUBLISHER:	BAKER BOO	OK HOUSE			
RUN QUANTIT	Y: 7000	TOTAL PAGES: 192	TEXT TRIM SIZE: 6 X 8	}	
SIGNATURE	S: 6 - 32 pg s	sig.			
HEAD TRIM:	1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE:	Sig. #1 thru Sig. #6	
TEXT STOC	CK: 55 lb. Nat ı	ural Offset (Antique) - 360 I	PPI [D]		
COVER STOC	K: 123 lb. W	nite 10 Pt (C1S) - 200 PPI - I	FSC		
MATERIALS PR	OVIDED AS:	Folded Ungathered Sign	atures		
BINDING TYPE:	Otabind				X PUR Glue
PACKIN	G: Cartons S	upplied by Vendor			
INSTRUCTION	IS: 44 Books	s per carton			

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 11/20/2023

TO: Shelly Buttrum

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q72625

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Winship

• cut covers

• gather signatures

• perfect bind books (Otabind)

• 3-side trim to 6" x 9" (9" bind edge)

• bulk pack in cartons

Quantity: 6,000 books all one version

In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

96 sheets on 70# offset

• Text is furnished as folded signatures (6-32pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind

• Inside front and back covers must be free of critical copy and UV or varnish coatings

7/16" + spine thickness + 7/16"
UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

FOB one of our docks. We can provide transportation if requested. Shipping charges would apply.

Price: \$0.42 per book

Shipping:

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740