





DATE: 11/20/24      DATE NEEDED: 11/20/24

VENDOR: The Bindery

ATTENTION:

QUOTE: Q74633      VERSA CONTACT: Mark Sanders

TITLE: AS KINGFISHER'S CATCH FIRE

PUBLISHER: WORD ON FIRE

RUN QUANTITY: 1000      TOTAL PAGES: 176      TEXT TRIM SIZE: 6 3/4 X 10

SIGNATURES: 5 - 32 pg sig.    1 - 16 pg sig.

HEAD TRIM: 1/8      GUTTER TRIM:      SIGNATURE SEQUENCE:

TEXT STOCK: 50 lb. Natural Offset (Eggshell) - 500 PPI

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Otabind with 3" french flaps flush on thumb

## Estimate



**DATE:** 5/28/2024  
**TO:** Lisa Poole  
Versa Press, Inc.  
**FROM:** Eric Feuerstein  
**QUOTE:** Q74633

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Kingfishes Quote*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 6-3/4" x 10" (10" bind edge)
- Score and Fold Covers
- bulk pack in cartons

**Quantity:** see below

**You furnish:** 1 8pp flush cover on 80# matte cover  
88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	500 books	\$2.42 per book
	700	\$1.96
	1,000	\$1.62
	2,000	\$1.22
	2,500	\$1.14

- Prices include cartons

### Your Bindery Team

**Eric Feuerstein**  
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**Scott Rooney**  
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*Finish With Us!*