Date: 11/20/2024

#### **PURCHASE ORDER**

80565MS

# VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

**Brooklyn Park, MN 55445** 

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION		UNIT PRICE				
1000	Title: AS KINGFISHER'S CATCH FIRE						
5% Maximum	For: Word On Fire						
Over Run	- Follow enclosed specs						
5% Maximum Under Run	- 1000 Copies @ \$ 1.62/each (per quote attached)						
	- Ship per attached shipping instructions.						
	Use 48" x 40", 4-Way - P-1 pallets						
	Carton label(s) enclosed with materials.						
	Send 2 sample books to Versa Press, Inc.						
	Materials Ship: 12/17/2024						
	The Bindery to Ship: 01/06/2025						
Job No:	J24-60019	Total Price:	\$1,620.00				

ORDERED BY: Mark Sanders

RECEIVED:

VERSA PRI	ESS, INC	<b>)</b> .					Rev. 5/10/24
DATE:	11/20/24	D/	ATE NEEDED: 11/20/24				
VENDOR:	The Bindery						
ATTENTION:							Q24-58310 / J24-60019
QUOTE:	Q74633		_		VERSA CONTACT	Mark Sander	s
TITLE:	AS KINGFIS	HER'S CATCH FIRE					
PUBLISHER:	WORD ON F	IRE					
RUN QUANTITY	r: 1000	TOTAL PAGES: 176	TEXT TRIM SIZE:	6 3/4 X 10			
SIGNATURES	6: <b>5 - 32 pg</b> s	sig. 1 - 16 pg sig.			_		
HEAD TRIM:	1/8	GUTTER TRIM:	SIGNATURE SEQUE	ENCE:			
TEXT STOCK	<: <b>50 lb. Nat</b>	ural Offset (Eggshell) - 9	500 PPI				
MATERIALS PRO	OVIDED AS:	Folded Ungathered S	ignatures				
BINDING TYPE:	Otabind						
-							
PACKING	3: Cartons S	upplied by Vendor					

ADDITIONAL INSTRUCTIONS:

Otabind with 3" french flaps flush on thumb

### Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

5/28/2024

TO:

Lisa Poole

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

Q74633

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

#### Kingfishes Quote

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 6-3/4" x 10" (10" bind edge)
- Score and Fold Covers
- · bulk pack in cartons

Quantity:

see below

You furnish:

1 8pp flush cover on 80# matte cover

88 sheets on 50# offset

- Text is furnished as folded signatures (5-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

 500 books
 \$2.42 per book

 700
 \$1.96

 1,000
 \$1.62

 2,000
 \$1.22

 2,500
 \$1,14

· Prices include cartons

## Your Bindery Team

<b>Eric Feuerstein</b>	<b>Scott Rooney</b>	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740