



80555LM-FFPB

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Total Price:	\$2,280.00
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RECEIVED :

VERSA PRESS, INC.

DATE 11/20/24 DATE NEEDED 08/21/24

VENDOR THE BINDERY

QUOTE NUMBER Q76277

ATTENTION JUSTINE CARPENTER

VERSA PRESS CONTACT LARRY MILLER

TITLE A DEATHLY COMPENDIUM OF POISONOUS PLANTS - PB

PUBLISHER LEARNER PUBLISHING GROUP

RUN QUANTITY 2,000 TOTAL PAGES 200 TEXT TRIM SIZE 5 1/2 X OBLONG ☒ NO

NUMBER OF SIGNATURES
☒ 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☒ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1 - 32, 1 - 8, 5 - 32's

TEXT STOCK 80 # Matte Coated PPI 454

COVER STOCK 12 Pt. Cls Gloss Laminated with Spot Matte Varnish

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty _____
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

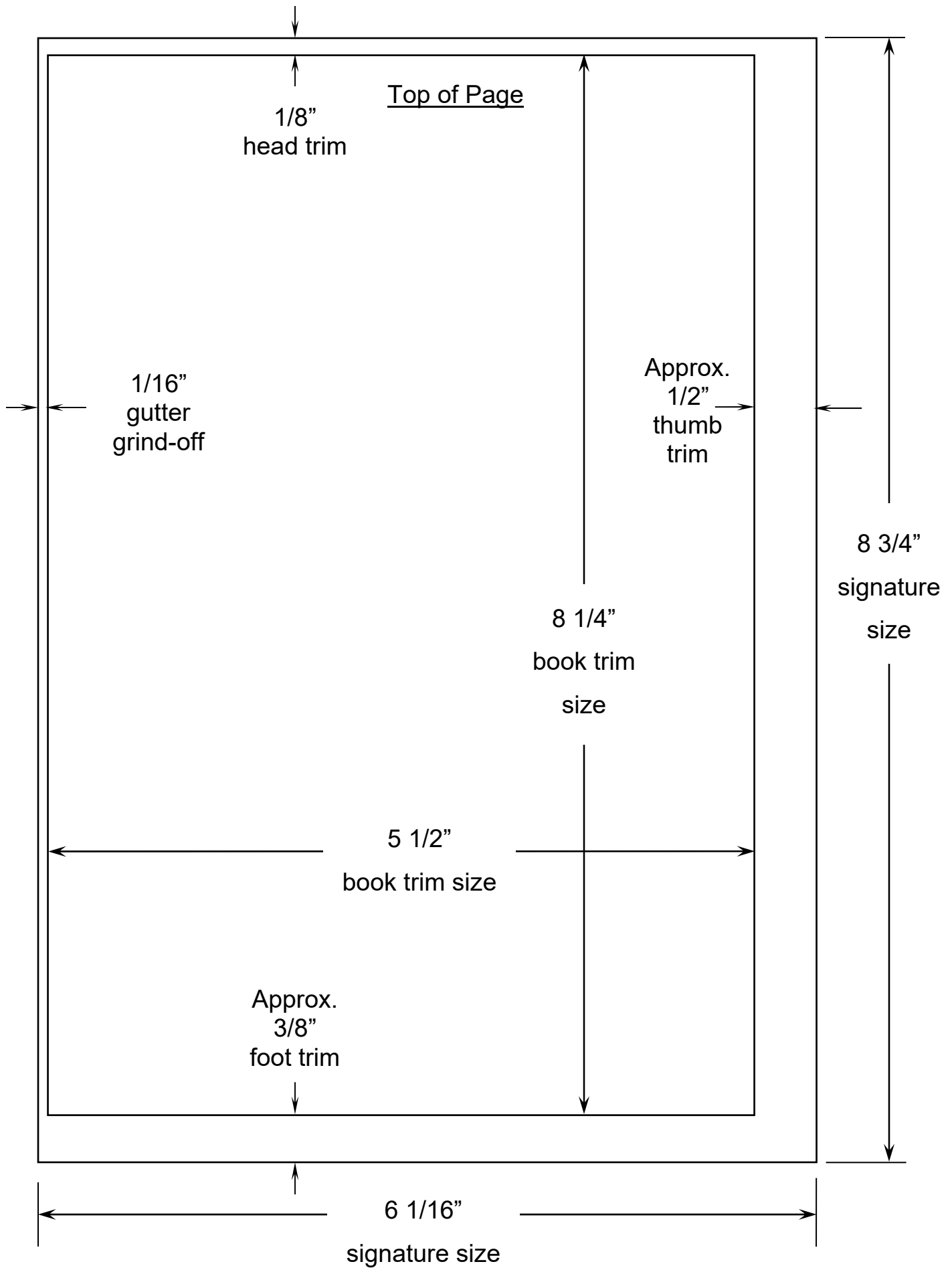
BINDING TYPE
☒ Perfect ☐ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☒ Other Covers have flush French Flaps

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS
☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ 38 Books per Carton

Special Instructions

Score and fold covers with 3 1/2" flaps.

Reprint Reference: J24-55593 / PO 77936LM-FFPB / 7-5-2024.



Estimate



DATE: 11/11/2024
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76277

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *A Deathly Compendium of Poisonous Plants*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
100 sheets on 80# matte text

- Text is furnished as folded signatures (6-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,500 books	\$1.22 per book
2,000	\$1.14
3,000	\$1.05

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

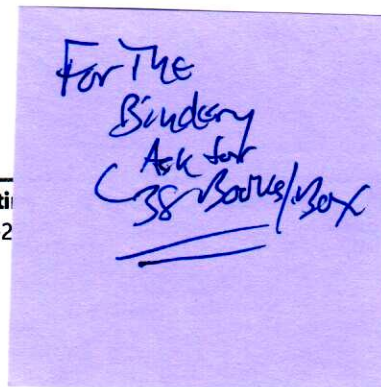
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763-201-2732

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ke Cress
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Justine Carpenter
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Finish With Us!