



## 80509LM

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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Attn: **Eric**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Larry Miller**

RECEIVED :

**VERSA PRESS, INC.**

DATE 11/15/24 DATE NEEDED 12/18/24

VENDOR THE BINDERY

QUOTE NUMBER Q76054

ATTENTION JUSTINE CARPENTER

VERSA PRESS CONTACT LARRY MILLER

TITLE BIRDS OF ASPEN AND THE ROARING FORK VALLEY, 2ND EDITION

PUBLISHER ROARING FORK BIRDS

RUN QUANTITY 1,000 TOTAL PAGES 360 TEXT TRIM SIZE 5 1/2 X 8 1/2 OBLONG ☒ NO

NUMBER OF SIGNATURES  
☒ 11 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1 - 32, 1 - 8, 10 - 32's

TEXT STOCK 70 # Matte Coated PPI 512

COVER STOCK 12 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING  
☐ Stamped sample case ☐ Foil Color(s) \_\_\_\_\_  
☐ Foil Stamp Die \_\_\_\_\_  
☐ Deboss Die \_\_\_\_\_ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☒ X PUR glue ☐ Shrink Wrap (Convenient Pkgs)  
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)  
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty \_\_\_\_\_  
☐ 80# Special End Sheets \_\_\_\_\_  
☐ Head & Foot Bands \_\_\_\_\_

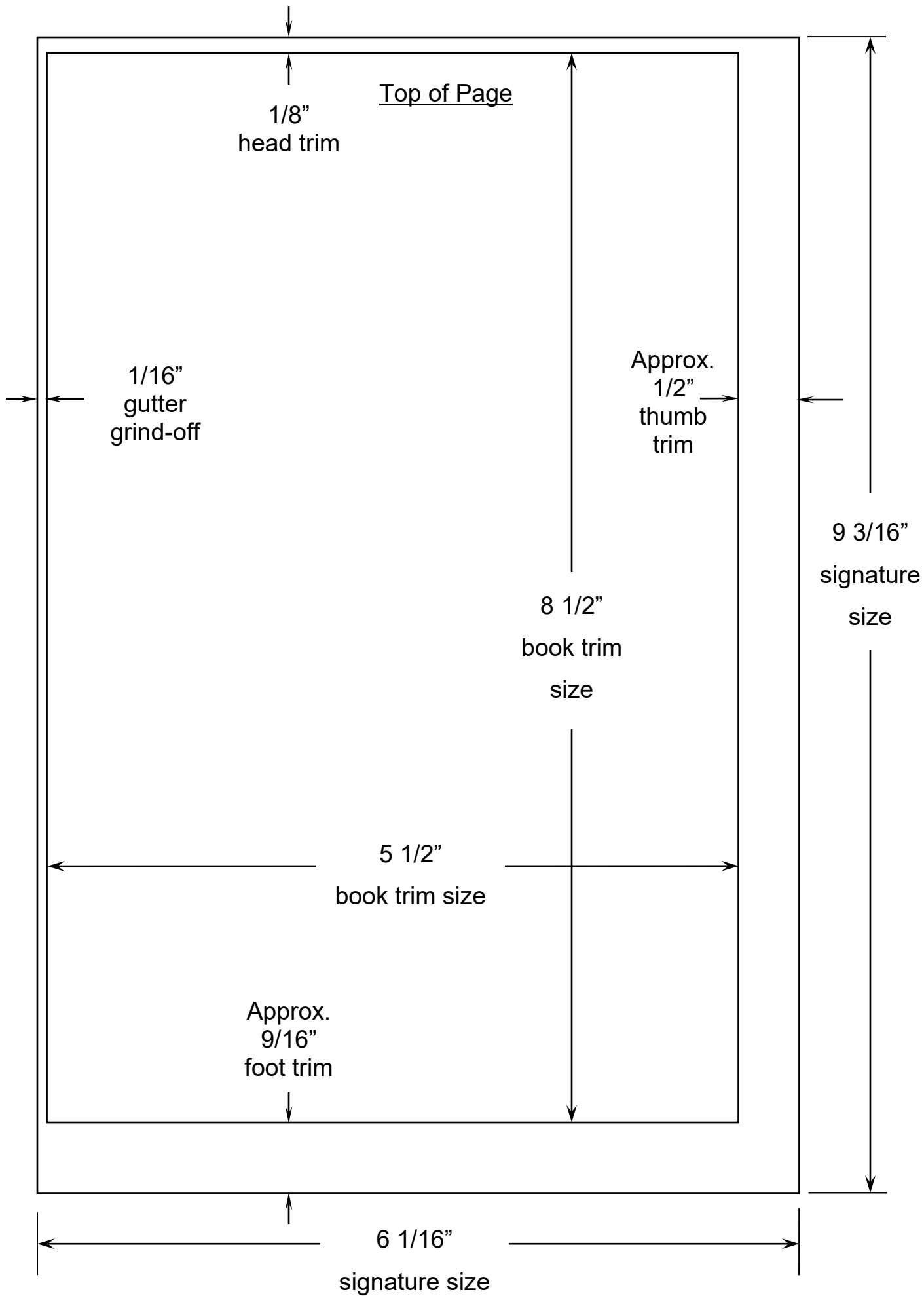
BINDING TYPE  
☒ X Perfect ☐ Otabind ☐ PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) \_\_\_\_\_  
☐ Double Wire-O (Color) \_\_\_\_\_ ☐ GBC (color) \_\_\_\_\_  
☒ X Other Covers have flush French Flaps

PACKING INSTRUCTIONS ☒ X Cartons Supplied by Vendor ☐ Furnished cartons SPECIAL CARTON INSTRUCTIONS

Special Instructions

**Reprint reference: J22-04615 / PO 67603EA / 9-9-2022.**

**Score and fold covers. PUR perfect bind with 3" cover flaps FLUSH on thumb edge of front and back covers.**



## Estimate



**DATE:** 10/18/2024  
**TO:** Denise Fandel  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q76054

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Birds Of Aspen*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 8pp flush cover with French flaps on 12pt C1S  
180 sheets on 70# matte text

- Text is furnished as folded signatures (11-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	500 books	\$2.75 per book
	750	\$2.23
	1,000	\$1.97

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*