Date: 11/13/2024

PURCHASE ORDER

80465KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: 562547 / I WILL NOT BE AFRAID	0.37
Maximum 3% Overrun	For: Concordia Publishing House	
NO Underrun	REPRINT OF PO: 68820MS / J22-54432 / 12-1-22	
NO Onderran	1,500 Copies @ \$ 0.37 / ea per attached quote	
	- Ship per attached shipping instructions provided by our shipping dept.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 12/18/2024	
	THE BINDERY to ship: 12/31/2024	
Job No:	J24-59738 Total Price	\$555.00

ORDERED BY: Kelli Gatton

RECEIVED:

VERSA PR	ESS, INC	,				Re	ev. 5/10/24
DATE:	11/13/24	D	ATE NEEDED: 12/31/24				
VENDOR:	THE BINDER	Y					
ATTENTION:	JUSTINE CA	RPENTER				Q24-66084/	J24-59738
QUOTE:	Q76132			VERSA CC	ONTACT: Kelli G	atton	
TITLE:	562547 / I WI	LL NOT BE AFRAID					
PUBLISHER:	CONCORDIA	PUBLISHING HOUSE					
RUN QUANTIT	Y: 1500	TOTAL PAGES: 32	TEXT TRIM SIZE:	9 X 10			
SIGNATURE	S: 1 - 24 pg s	ig. 1 - 8 pg sig.					
HEAD TRIM:	3/32	GUTTER TRIM: 1/4	SIGNATURE SEQUE	ENCE: 1-8, 1-24			
TEXT STOC	K: 80 lb. Whi t	e Coated (Matte) - 454	PPI				
COVER STOC	K: 123 lb. Wh	ite 10 Pt (C1S) - 200 P	PI - FSC				
MATERIALS PRO	OVIDED AS:	Folded Ungathered S	Signatures				
BINDING TYPE:	Perfect					X PUR Glue	
PACKIN	G: Cartons S	upplied by Vendor					
INSTRUCTION	S: MUST PA	CK 144/CTN	-				

ADDITIONAL INSTRUCTIONS:

REPRINT OF J22-54432 / PO 68820MS / 12-1-22 PACK SAME AS PREVIOUS (144/CTN)

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 10/25/2024

TO: Hailie Johnson

Versa Press. Inc.

FROM: Justine Carpenter

QUOTE: Q76132

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: I Will Not Be Afraid

· cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 10" (10" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheet on 80# matte text

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 1,000 books \$0.51 per book

1,500 \$0.37 2,000 \$0.30

• Prices do not include cartons.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740