



80417k

80417KG-OTBD

To: **The Bindery**

8309 Brooklyn Blvd

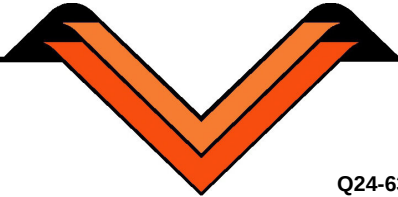
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Total Price:	\$1,575.00
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RECEIVED :



DATE: 11/12/24	DATE NEEDED: 12/17/24
VENDOR: THE BINDERY	
ATTENTION: JUSTINE CARPENTER	Q24-63582 / J24-59718
QUOTE: Q75674	VERSA CONTACT: Kelli Gatton

TITLE: CATECHISM CONNECTIONS: EXPRESSIONS OF MY FAITH		
PUBLISHER: NORTHWESTERN PUBLISHING HOUSE		
RUN QUANTITY: 2500	TOTAL PAGES: 184	TEXT TRIM SIZE: 5 X 8
SIGNATURES: 5 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1-32, 1-8, 1-32, 1-16, 3-32's

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]
COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor
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Estimate



DATE: 9/12/2024
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75674

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Q24-63582

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt
92 sheets on 70# offset

- Text is furnished as folded signatures (5-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$2.01 per book
	2,500	\$0.63
	3,000	\$0.58
	3,500	\$0.54

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!