JO12# 47412

Date: 10/14/2024

PURCHASE ORDER

79867KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Kelli Gatton

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: PROCRASTINATOR	0.46
Maximum	For: Boys Town Press	
100 Books Overrun	1,500 Copies @ \$ 0.46 / each per attached quote	
0% underrun	- Ship per attached shipping instructions provided by our shipping dept.	
	- use 48" x 40", 4-Way - P-1 pallets	
2	Ship per instructions from Versa Press shipping department.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 11/12/2024	
	THE BINDERY TO SHIP: 11/21/2024	
Job No:	J24-58848 Total Price:	\$690.00

RECEIVED:

VERSA PRE	SS, INC	; <u> </u>			Rev. 5/10/2
DATE: 10)/14/24	DATE	NEEDED: 11/21/24		
VENDOR: TH	HE BINDER	Y			
ATTENTION: JU	JSTINE CA	RPENTER			Q24-64688 / J24-5884
QUOTE: Q	75816			VERSA CONTACT: Kelli Gatton	
TITLE: PF	ROCRASTI	NATOR			
PUBLISHER: BO	OYS TOWN	I PRESS			
RUN QUANTITY:	1500	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9		
SIGNATURES:	1 - 24 pg s	ig. 1 - 8 pg sig.			
HEAD TRIM: 1/3	8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1-8,	1-24	
TEXT STOCK:	70 lb. Whit	te Offset (Smooth) - 384 PP	I [D]		
COVER STOCK:	123 lb. Wh	ite 10 Pt (C1S) - 200 PPI - F	SC		
MATERIALS PROV	IDED AS:	Folded Ungathered Signa	atures		
BINDING TYPE: Pe	erfect				
PACKING:	Cartons S	upplied by Vendor			
INSTRUCTIONS:	MUST US	E DOUBLE WALL CART	TONS		

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

9/30/2024

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q75816

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Procrasinator

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

500 books	\$1.12 per book
750	\$0.79
1,000	\$0.62
1,500	\$0.46
2,000	\$0.37
2,500	\$0.32

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH

TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

Bound Books

All

VILLAGE WAREHOUSE

RECEIVING

BOYS TOWN

259 N. 144 STREET

FRANK MOREY

Common Carrier

WHEN BOOKS SHIP YOU MUST

EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE

FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org; frank.morey@boystown.org:

jdehm@versapress.com aguzman@versapress.com

Phone: 531-355-3205

Ext:

NE

Fax:

68010

Carrier Name: Not Selected

CarrierAcctNo:

Fax:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information

Forward Information

VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611

PHONE#: 309-822-8272

BOYS TOWN PRESS

978-1-944882-09-9

PROCRASTINATOR

QTY:

WT: Lbs

Bindery Work Order

Page: 1

None

0

Boxer Per Layer: 0

JobNo: J24-58848 Q24-64688 Status Group: 2444.5 Box No: Qty / Stack: KG1 No of Boxes: Sales Rep: Order Entry: ST1 Planner: No. Stacks: 3539 Books / Box: BOYS TOWN PRESS Maj. Sheets: 0 **PROCRASTINATOR** Max Box Wt: 35 Min. Sheets: ISBN: PO-00035845 Label Box: Top Sheets: PO: 1 End 48" x 40", 4-Way - P-1 Reprint: J21-03524 Due Date: 11/1/2024 Pallet Size: Trim Size: Spine: 0.10 Max PalletHt: Trim Size (mm): Spine (mm): Recipe Name: Non-Standard 2.5 Recipe: Number Books: 1500 No Layers: Toggle:

No64s: 0 No32s: 0 No18s: 0 No16s: 0 No12s: 0 No8s:

No6s:

Max Run: 1575 Min Run: 1500

Status Product Description Ship Method Max Run Min Run Instructions Qty Bound Books 1500 Common Carrier 1575 WHEN BOOKS SHIP YOU MUST EMAILO A COPY OF THE PACKINIG LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; frank.morey@boystown.org; Mike.Taylor@boystow n.org; jdehm@versapress.com; aguzman@versapress.com

Pattern:

Boxes Per Skid:

Comments:

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