

## 80355EA

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

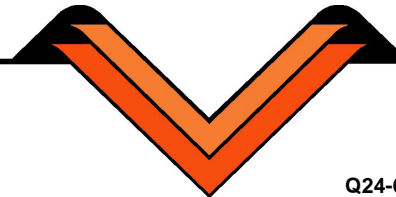
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Attn: **Eric Feuerstein**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

Job No:	J24-58690	Total Price:	\$990.00
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RECEIVED :



DATE: **11/07/24**

DATE NEEDED: **11/27/24**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

**Q24-60923 / J24-58690**

QUOTE: **Q75672o1R2**

VERSA CONTACT: **Eric Anderson**

TITLE: **ALWAYS WITH HONOR (PB GN VERS)**

PUBLISHER: **PRINTOPYA**

RUN QUANTITY: **3000**

TOTAL PAGES: **56**

TEXT TRIM SIZE: **6 1/2 X 10**

SIGNATURES: **3 - 16 pg sig. 1 - 8 pg sig.**

HEAD TRIM: **3/32**

GUTTER TRIM: **.03125**

SIGNATURE SEQUENCE: **1 - 4**

TEXT STOCK: **80 lb. White Coated (Matte) - 454 PPI**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

**Versa to supply 2 page 80# Rainbow Saffron Antique Flyleafs Sig size 7 1/2" X 10 7/16" . The Bindery is to bind one flyleaf at the very front of book and one flyleaf to the very back of book. Covers are gritty matte lamination with Spot Gloss UV and will ship to The Bindery from Kester Imaging, Arkansas City, KS.**

## Estimate



**DATE:** 10/28/2024  
**TO:** Victoria Atherton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q75672o1R2

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Perfect Bind Quote*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-1/2" x 10" (10" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S

**28 sheets on 80# matte text**

**2 fly sheets on 80# offset**

- Text is furnished as folded signatures (3-16pp,1-8pp,2-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

1,000 books	\$0.66 per book
2,000	\$0.41
3,000	\$0.33

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*