Date: 11/4/2024

PURCHASE ORDER

80288DK

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
7000	Title: THE BLACK FANTASTIC	1.05
5% Maximum	For: Library Of America	
Over Run	- Follow enclosed specs	
5%	- 7,000 Copies @ \$1.05 Each (per attached quote)	
Maximum Under Run	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	CARTONS SUPPLIED BY THE BINDERY	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS to ship: 11/27/2024	
	THE BINDERY to ship: 12/16/2024	
Job No:	J24-59218 Total Price:	\$7,350.00

ORDERED BY: **Douglas Kerns** RE

RECEIVED:

VERSA PR	ESS, INC	'·			Rev. 5/10/24
DATE:	:: 11/04/24 DATE NEEDED: 11/04/24				
VENDOR:	The Bindery				
ATTENTION:	Justine Carp	penter			Q24-64852 / J24-59218
QUOTE:	Q75878R1			VERSA CONTACT: DO	ouglas Kerns
TITLE:	THE BLACK	FANTASTIC			
PUBLISHER:	LIBRARY OF	AMERICA			
RUN QUANTIT	Y: 7000	TOTAL PAGES: 384	TEXT TRIM SIZE: 5 1/2	X 8 1/2	
SIGNATURE	S: 12 - 32 pg	sig.		-	
HEAD TRIM:	1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1	Ist thru 12th - 32 pg. sig.	
TEXT STOC	K: 50 lb. Na tı	ıral Offset (Eggshell) - 500	PPI		
COVER STOC	K: 123 lb. W ł	nite 10 Pt (C1S) - 200 PPI - F	FSC		
MATERIALS PRO	OVIDED AS:	Folded Ungathered Signa	atures		
BINDING TYPE:	Perfect				X PUR Glue
PACKIN	G: Cartons S	upplied by Vendor			

ADDITIONAL INSTRUCTIONS:

8 Pg. Cover (French Flaps) - 3-1/2" Flaps plus 1/16" Overhang - Undersize the text 1/16" to achieve the 1/16" overhang.

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, II, 61611 Ph: (309) 822-8272 Fax: (309) 822-8141

Perfect Bound Cover Layout - Overhang Flaps

Title: THE BLACK FANTASTIC

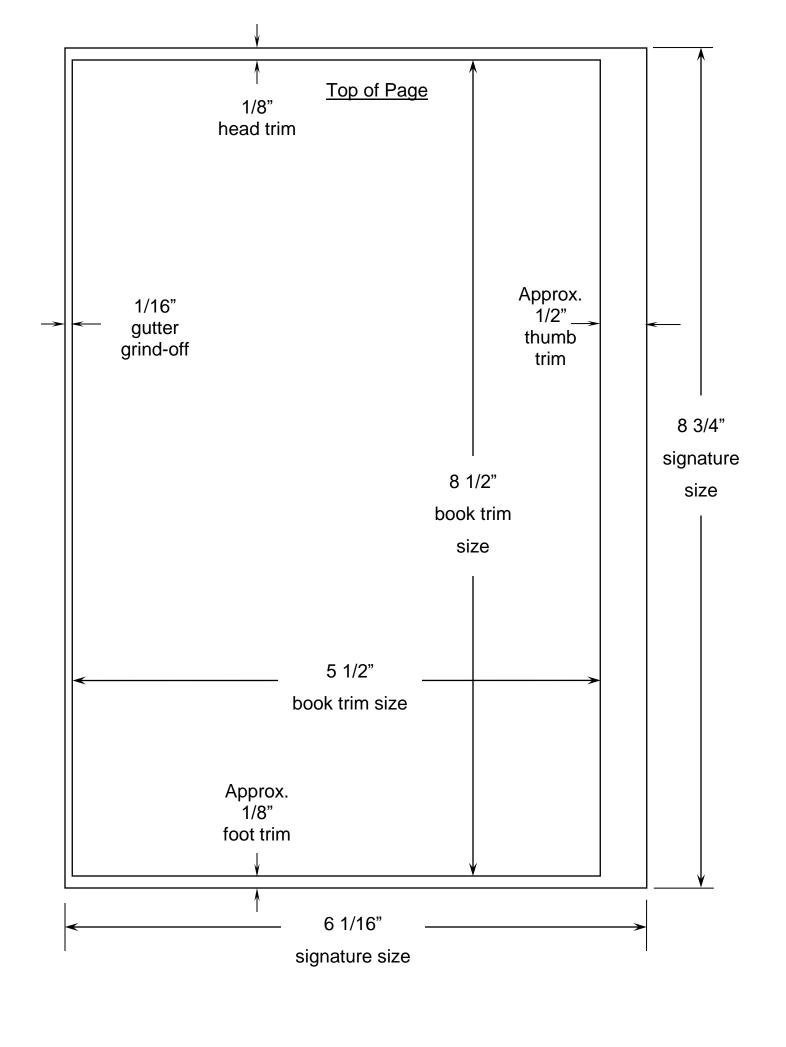
Trim: 5 1/2 x 8 1/2

For: LIBRARY OF AMERICA

Text: 50 lb. Natural Offset (Eggshell) - 500 PPI

Pages: 384

0.125 - trim box (18.788 x 8.500) front flap folds in 3.500 front cover 5.500 -bleed box (19.038 x 8.750) spine image area 18.788 0.788 5.500 back cover back flap folds in 3.500 0.125 8.500 0.188 9.688



Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 10/23/2024

TO: Andy Guzman

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q75878R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: The Black Fantastic

• cut covers

score and fold coversgather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials for 2,500 - 5,000 / 5% for 6,000 - 5,000 / 5%

7,500)

You furnish: 1 8pp flush cover on 10pt C1S

192 sheets on 50# offset

• Text is furnished as folded signatures (12-32pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 2,500 books \$1.20 per book

 5,000
 \$1.08

 6,000
 \$1.06

 7,500
 \$1.04

 7,000
 \$1.05

Prices include cartons

Addl \$0.29 per book to shrink wrap individually

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740