

Date: 11/4/2024

PURCHASE ORDER

80267MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

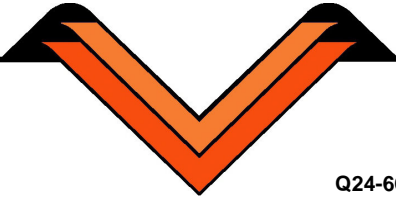
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: AURORA	0.36
(5% Maximum Over Run)	For: Turner Publishing Company - Follow enclosed specs	
(5% Maximum Under Run)	2000 Copies @ \$ 0.36 / Each - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets, Send 2 sample books to Versa Press, Inc. MATERIAL to ship: 12/02/2024 THE BINDERY to Ship: 12/13/2024	
Job No:	J24-59447	Total Price: \$720.00

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 11/04/24

DATE NEEDED: 11/04/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76136

Q24-66173 / J24-59447

VERSA CONTACT: Mark Sanders

TITLE: AURORA

PUBLISHER: TURNER PUBLISHING COMPANY

RUN QUANTITY: 2000

TOTAL PAGES: 32

TEXT TRIM SIZE: 10 X 8 1/4

OBLONG: YES

SIGNATURES: 2 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Coated (Matte) - 512 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 10/28/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76136

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Aurora*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (2-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,500 books	\$0.45 per book
2,000	\$0.36
2,500	\$0.31

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!