



80167DK

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine**

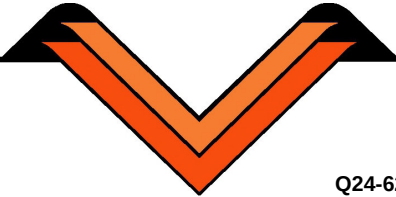
1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
750	Title: THEY SAY THERE ARE NO SPIRITS	0.89
Maximum 5% Overrun	For: Uniondocs	
5% underrun	750 Copies @ \$.89/ ea	
	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 11/21/2024	
	Delivery date: 12/06/2024	

Total Price:	\$667.50
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RECEIVED :



DATE: 10/29/24

DATE NEEDED: 10/29/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q75437

Q24-62402 / J24-59313

VERSA CONTACT: Douglas Kerns

TITLE: THEY SAY THERE ARE NO SPIRITS

PUBLISHER: UNIONDOCS

RUN QUANTITY: 750

TOTAL PAGES: 48

TEXT TRIM SIZE: 6 11/16 X 10 7/16

SIGNATURES: 2 - 18 pg sig. 1 - 12 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1st 18 pg. sig., 12 pg. sig., last 18 pg sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 100 lb. White Cover (Silk) - 204 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 8/20/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75437

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Crystal Z Campbell and Theo Cuthand*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6-11/16" x 10-7/16" (10-7/16" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 100# silk cover
24 sheets on 70# offset

- Text is furnished as folded signatures (3-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

750 books	\$0.89 per book
1,000	\$0.71

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!