



80122DK

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

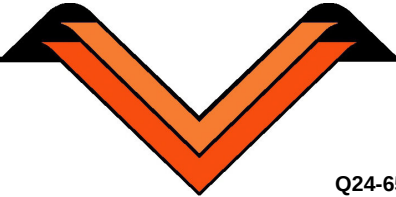
QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: TEASE MONSTER	0.34
Maximum 100 Books Overrun	For: Boys Town Press 2,500 Copies @ \$.34/ ea	
0 underrun	- Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 11/15/2024 Delivery date: 11/27/2024	

Job No: **J24-59231**

Total Price:	\$850.00
--------------	----------

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 10/25/24

DATE NEEDED: 10/25/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76064

Q24-65792 / J24-59231

VERSA CONTACT: Douglas Kerns

TITLE: TEASE MONSTER

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2500

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1- 8 pg sig., 1- 24 pg sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Must use Double Wall Cartons

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

Estimate



DATE: 10/21/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76064

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Tease Monster*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.39 per book
2,500	\$0.34
3,000	\$0.31

- Prices include double wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
--	-------------------------------------	-----------------------------------	---------------------------------------	-----------------------------------	--

Finish With Us!