Date: 10/24/2024

PURCHASE ORDER

Attn:

80096DK-OBLG

VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd.

Brooklyn Park, MN 55445

Route 20 & Route 110)						
QUANTITY	DESCRIPTION	UNIT PRICE				
500	Title: HUGHES: MAGNET MAX	1.13				
(5 %	For: Brown Books					
Maximum Over Run)	- Follow enclosed specs.					
(5 % Maximum Over Run)	3,000 Copies @ \$ 1.13 / PER BOOK (price includes cartons) Per attached quote.					
	Use 48" x 40", 4-Way - P-1 Pallet(s)					
	- Ship per shipping instructions provided with materials.					
	Carton label(s) enclosed with materials					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 11/14/2024					
	Delivery date: 11/25/2024					
Job No:	J24-59214 Total Price:	\$565.00				

RECEIVED:

VERSA PR	RESS, INC	5.				Rev. 5/10/24
DATE: 10/24/24 VENDOR: The Bindery ATTENTION: Justine Carpenter		DATE NEEDED: 10/24/24				
		penter			Q24-6569	Q24-65698 / J24-59214
QUOTE:	Q76045R1			VERSA CONTAC	CT: Douglas Kerns	
TITLE:	HUGHES: M	AGNET MAX				
PUBLISHER:	BROWN BO	oks				
RUN QUANTIT	Y: 500	TOTAL PAGES: 24	TEXT TRIM SIZE: 1	0 X 8	OBLONG:	YES
SIGNATURE	S: 1 - 16 pg s	sig. 1 - 8 pg sig.	_		_	
HEAD TRIM:	1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUEN	CE: 8 pg. sig, then 16 pg. sig	j .	
TEXT STOC	K: 80 lb. Wh i	te Coated (Matte) - 454 PI	PI			
COVER STOC	K: 141 lb. W l	nite 12 Pt (C1S) - 166 PPI	- FSC			
MATERIALS PR	OVIDED AS:	Folded Ungathered Sig	natures			
BINDING TYPE:	Perfect				X PUR Glue	
PACKIN	G: Cartons S	supplied by Vendor				

ADDITIONAL INSTRUCTIONS:

120 Books per carton





8201 Brooklyn Blvd

Brooklyn Park. MN 55445 Phone: 763.201.2800

Receiving Dock Doors

DATE:

10/22/2024

TO:

Shelly Buttrum

Versa Press, Inc.

FROM:

Justine Carpenter

OUOTE:

O76045R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Hughes: Magnet Max

• cut covers

• gather signatures

perfect bind books (PUR perfect bind)
3-side trim to 10" x 8" (8" bind edge)

• bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt C1S

12 sheets on 80# matte text

• Text is furnished as folded signatures (1-16pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

500 books	\$1.13 per book
1,000	\$0.62
3,000	\$0.29
5,000	\$0.22

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.