



DATE: 10/24/24

DATE NEEDED: 10/24/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q76045R1

Q24-65698 / J24-59214

VERSA CONTACT: Douglas Kerns

TITLE: HUGHES: MAGNET MAX

PUBLISHER: BROWN BOOKS

RUN QUANTITY: 500

TOTAL PAGES: 24

TEXT TRIM SIZE: 10 X 8

OBLONG: YES

SIGNATURES: 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 8 pg. sig, then 16 pg. sig.

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

120 Books per carton



theBindery
BROOKLYN PARK, MN

DATE: 10/22/2024
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q76045R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Hughes: Magnet Max*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: **see below**

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
12 sheets on 80# matte text

- Text is furnished as folded signatures (1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$1.13 per book
	1,000	\$0.62
	3,000	\$0.29
	5,000	\$0.22

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliber, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
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Justine Carpenter
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