Date: 10/24/2024

## **PURCHASE ORDER**

80079MS

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

**Brooklyn Park, MN 55445** 

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE				
18000	Title: ZEN MIND, BEGINNER'S MIND	0.78				
5% overrun	For: Shambhala Publications					
5% underrun	18,000 Copies @ \$ 0.78 / EA					
	- Ship per attached shipping instructions.					
	- use 48" x 40", 4-Way - P-25 pallets					
	Ship Class 65					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 11/19/2024					
	Delivery date: 12/03/2024					
Job No:	J24-59172 Total Price:	\$14,040.00				

ORDERED BY: Mark Sanders RECEIVED:

VERSA PR	ESS, INC	<b>)</b> .			Rev. 5/10/24
DATE:	10/24/24	DATE	NEEDED: <b>10/24/24</b>		
VENDOR:	The Bindery	,			
ATTENTION:					Q24-63761 / J24-59172
QUOTE:	Q75691			VERSA CONTACT: Mark S	Sanders
TITLE:	ZEN MIND, E	BEGINNER'S MIND			
PUBLISHER:	SHAMBHAL	A PUBLICATIONS			
RUN QUANTIT	Y: <b>18000</b>	TOTAL PAGES: 176	TEXT TRIM SIZE: 5 1/4	4 X 8 1/4	
SIGNATURES	S: <b>5 - 32 pg</b> s	sig. 1 - 16 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE:		
TEXT STOCK	<: <b>50 lb. Nat</b>	ural Offset (Antique) - 400	PPI [D]		
COVER STOCI	K: 14 pt cove	er shipping direct from Joh	in Pow		
MATERIALS PRO	OVIDED AS:	Folded Ungathered Sign	atures		
BINDING TYPE:	Perfect				
•					
PACKING	G: Cartons S	supplied by Vendor			

ADDITIONAL INSTRUCTIONS:

3 1/2" French Flaps on covers, trim with 1/16" overhang on the covers

## Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

9/13/2024

TO:

Victoria Atherton

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

075691

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Zen Mind, Beginners Mind

cut covers

· Score and Fold Covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/4" x 8-1/4" (8-1/4" bind edge)

bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 3% extra materials

You furnish:

1 8pp flush cover on 10pt C1S

88 sheets on 50# offset

• Text is furnished as folded signatures (5-32pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

18,000 books

\$0.78 per book

19,000

\$0.78

20,000

\$0.78

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732

**Scott Rooney** 763-201-2704

**Jane Stire** 763-201-2735

Krista Kolstad 763-201-2715 Mike Cress 763-201-2725

Justine Carpenter 763-201-2740