

Date: 10/23/2024

## PURCHASE ORDER

80068DK

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

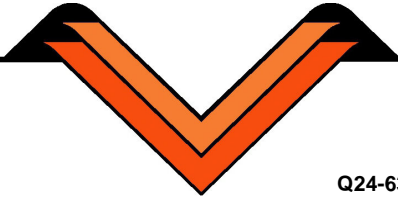
Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: GOOD HUNTING FOR KIDS	0.31
5% Maximum Over Run	For: Bangtail Press	
	- Follow enclosed specs	
5% Maximum Under Run	- 3000 Copies @ \$0.31 Each (per attached quote Q75680)	
	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 11/15/2024	
	THE BINDERY TO SHIP: 12/06/2024	
Job No:	J24-59066	Total Price: \$930.00

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 10/23/24      DATE NEEDED: 10/23/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter      Q24-63579 / J24-59066

QUOTE: Q75680      VERSA CONTACT: Douglas Kerns

TITLE: GOOD HUNTING FOR KIDS

PUBLISHER: BANGTAIL PRESS

RUN QUANTITY: 3000      TOTAL PAGES: 48      TEXT TRIM SIZE: 8 1/2 X 8 1/2

SIGNATURES: 2 - 24 pg sig.

HEAD TRIM: 7/8      GUTTER TRIM: 1/4      SIGNATURE SEQUENCE: 1st-24 pg sig., 2nd-24 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 160 lb. White 14 Pt (C1S) - 142 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Hinge Score

## Estimate



**DATE:** 9/12/2024  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q75680

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Good Hunting for Kids*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** 3,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 14pt C1S  
24 sheets on 70# offset

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.31 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*

