

## 80014MS

To: **The Bindery**

**8309 Brooklyn Blvd**

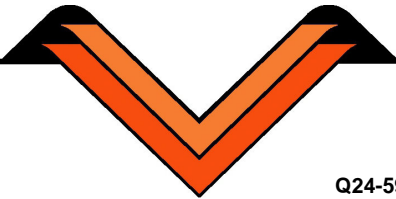
**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE:	10/22/24	DATE NEEDED:	10/22/24
VENDOR:	The Bindery		
ATTENTION:	Q74863o1R1		Q24-59299 / J24-58976
QUOTE:			VERSA CONTACT: Mark Sanders

TITLE:			4419 / CATH CHILDREN'S PRAYER BK 2ND ED
PUBLISHER:			SAINT MARY'S PRESS
RUN QUANTITY:	5300	TOTAL PAGES:	56
		TEXT TRIM SIZE:	5 1/2 X 8 1/2
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM:	
		SIGNATURE SEQUENCE:	

TEXT STOCK:	80 lb. White Coated (Matte) - 454 PPI
COVER STOCK:	123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS:	Folded Ungathered Signatures
BINDING TYPE:	Perfect

PACKING:	Cartons Supplied by Vendor
INSTRUCTIONS:	Double wall carton

## Estimate



**DATE:** 10/16/2024  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q74863o1R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 6% extra materials for 5,000 – 8,000 / 3% for 10,000+

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S

28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	5,000 books	\$0.28 per book
	5,300	\$0.28
	8,000	\$0.25
	10,000	\$0.23
	12,000	\$0.23
	15,000	\$0.22

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*