Date: 10/11/2024

#### **PURCHASE ORDER**

79827DK

# VERSA PRESS, INC.

ORDERED BY: Douglas Kerns

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE			
2000	Title: HYMNS OF CHRISTMAS WIRE -O	1.37			
Maximum 5% Books	For: Onward Media				
Overrun	2,000 Copies @ \$ 0.1.37 / ea				
5% underrun	- Ship per attached shipping instructions.				
	- use 48" x 40", 4-Way - P-1 pallets				
	Ship Class 65				
	Carton label(s) enclosed				
	Send 2 sample books to Versa Press, Inc.				
	Ship signatures: 11/07/2024				
	Delivery date: 11/15/2024				
Job No <sup>.</sup>	<b>J24-58811</b> Total Price:	   \$2,740.00			
JOD ING.	1 024 00011	Ψ2,1 τυ.υυ			

**RECEIVED:** 

VERSA PR	RESS, IN	C.			Rev. 5/10/24
DATE:	10/11/24	DATE	E NEEDED: 10/11/24		
VENDOR:	The Binder	y			
ATTENTION:	Justine Car	penter			Q24-65112 / J24-58811
QUOTE:	Q75917			VERSA CONTACT: <b>Douglas</b>	Kerns
TITLE:	HYMNS OF	CHRISTMAS WIRE -O			
PUBLISHER:	ONWARD	MEDIA			
RUN QUANTIT	ΓY: <b>2000</b>	TOTAL PAGES: 72	TEXT TRIM SIZE: 5 3/	/4 X 8 1/4	
SIGNATURE	S: <b>2 - 32 pg</b>	sig. 1 - 8 pg sig.		_	
HEAD TRIM:	: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE	: 1-32 pg. sig., 1-8 pg. Sig., and 1-32 ր	og. sig.
TEXT STOC	CK: <b>50 lb. W</b> h	ite Offset (Smooth) - 520 P	PI		
COVER STOC	CK: <b>123 lb. W</b>	hite 10 Pt (C1S) - 200 PPI -	FSC		
MATERIALS PR	OVIDED AS:	Folded Ungathered Sign	natures		
BINDING TYPE:	Double Wire	e-O BINDIN	G COLOR: Black		

PACKING: Cartons Supplied by Vendor

### **Estimate**

TO:



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 10/8/2024

Lisa Poole Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q75917

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Hymns of Christmas

cut covers to signature sizegather signatures and covers

• 4-side trim to 5-3/4" x 8-1/4" (8-1/4" spine)

• punch holes for binding

• bind with a black wire loop (Wire-O) binding on the 8-1/4" edge

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 5% extra materials for 500 / 3% for 1000+

You furnish: 20 covers-2pp on 10pt C1S

36 sheets on 50# offset

• Text is furnished as folded signatures (2-32pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Heavy paper (>5pt) must have grain parallel to the spine

• Covers furnished on press sheets for us to trim to the same size as the signatures

• All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 500 books \$2.34 per book

1,000 \$1.69 2,000 \$1.37

#### • Prices include cartons

• If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740