

7000 Saukview Drive · St. Cloud, MN 56303

Phone: (320) 251-7611 · Fax: (320) 259-1378

Supplier:

The Bindery 8201 Brooklyn Blvd #1500 Brooklyn Park, MN 55445-2305

## Stitch/Bind Purchase Order

**PO Number:** 51003 **PO Order Date:** 10/14/24 Nahan Job #: 33997

**Nahan Contact:** 

Ship To:

ALG Worldwide Michelle Bilmann 1053 N Schmidt Road Romeoville, IL 60446

Job Details					
Job Description:	67249 Catalog - 2024 8.5 X 10.5				
Cover Stock:	80# FSC Opus #2 Dull Cover Wht			# Sigs 32pp:	0
Cover Type:	4pg			# Sigs 24pp:	0
Text Stock:	60# Somerset #3 Matte Text Wht			# Sigs 16pp:	3
Page Count:	52	Finished Book Size:	8.5 x 10.5	# Sigs 12pp:	0
Jog To:	Head	# of CS Samples per Version:	10	# Sigs 8pp:	0
Payable Overs %:	0	# of FG Samples per Version:	0	# Sigs 4pp:	0
				Total Sigs:	3

**Vendor To:** 

☑ Perfect Bind

Nahan To:

☑ Layout ☑ Ticket ☑ Runlist ☑ Dummy

☑ Proofs ☑ Palletainers ☑ Skids

Comments:

- [] The cover will be delivered flat with binding trims attached.
- [] Apply spine and hinge scores. Spine = 0.105" Hinge = 0.25"
- [] Follow Nahan layout for trims and jogging direction.
- [] The sample quantity listed above as CS Samples should be produced and shipped bach to Nahan. Attn: Dan Bitz
- [] Sample product will not be supplied. Samples can be produced using general product. The samples should be a representation of the finished books.
- [] I have included 10 books in the ordered quantity for samples.
- [] These books all comail. No personalization needed.
- [] ALG's Inbound Product Specifications.
- > Package in palletainers placed on USPS postal pallets.
- > Bundles should not be compensated.
- > Mail panel should face up on each stack.
- > Bundles on pallets should not be individually shrink-wrapped, strapped or in cartons on the inside of the pallets.
- > Pallets should be strapped and wrapped to ensure secure handling in transit. Can be belly wrapped if secure.
- > Product skid tag should include: printer name, mail title, mail type, collation pool number, pallet numbers and pallet sequence.
- [] Printer Name: Nahan
- [] Title: Stand Out For Good Altar'd State Holiday Catalog
- [] Mail Type: Standard Flat
- [] Pool #: 28530 [] Ship Date: 10/31
- [] All leftover covers and signatures must be returned to Nahan upon completion of the binding run.
- [] Return proofs, dummies, etc.
- [] Return end boards.
- [] Coordinate freight/pickup with Nahan upon completion.

## **Version Information:**

 Version
 Quantity

 CoMail
 650,010

Price Information							
Expected	Item	Description	Quantity	Unit Cost	U/M	Amount	
10/29/24	CAPPRFBND	Outside Perfect Binding - Capacity: Cut Cover, Gather, Perfect Bind, Trim, Pack in Gaylords on skids.	650,010	54.90	M	35,685.55	
		Nahan Carton Weight Requirement is "50 lbs.	Maximum"		Total:	\$35,685.55	

## NOTE: FOLLOW FURNISHED APPROVED PROOF

Send invoices to invoice@nahan.com

Please reference Job # 33997 and PO # 51003 on all paperwork.

Return CS samples to Nahan Attn: Client Services.

Return all furnished materials to Nahan upon completion of job.

This material may contain FSC/SFI Certified product, do not mix or contaminate. All Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product must comply with the following key requirements. Please read the link below. By accepting this purchase order, all Nahan vendors contracted to provide outside services on Nahan-supplied FSC and SFI labeled (certified) product agree to and are required to comply with the following key requirements. <a href="http://www.nahan.com/fsc-sfi">http://www.nahan.com/fsc-sfi</a> compliance.pdf