

Job#
47298

Date: 9/11/2024

PURCHASE ORDER

79207KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
3500	Title: HOW TO STUDY YOUR BIBLE	0.63
5% Maximum Over Run	For: Harvest House Publishers REPRINT OF J24-52262 / PO 76018KG-OTBD / 3-14-24	
5% Maximum Under Run	- Follow enclosed specs - 3500 Copies @ \$ 0.63/each (per quote attached) - Ship per instructions provided by our shipping dept. Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials Ship: 10/09/2024 The Bindery to Ship: 11/14/2024	
Job No: J24-57447	Total Price: \$2,205.00	

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE 09/11/24 DATE NEEDED 11/14/24

VENDOR
THE BINDERY
ATTENTION
JUSTINE CARPENTER

QUOTE NUMBER
Q75448
VERSA PRESS CONTACT
KELLI GATTON

TITLE
HOW TO STUDY YOUR BIBLE
PUBLISHER
HARVEST HOUSE PUBLISHERS

RUN QUANTITY 3,500 TOTAL PAGES 208 TEXT TRIM SIZE 5 1/2 X OBLONG NO
NUMBER OF SIGNATURES
6 32's 24's 18's 1 16's 12's 8's 6's 4's 2's
HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1-32, 1-16, 5-32's

TEXT STOCK
45 LB. WHITE ALTERNATIVE PPI 400

COVER STOCK
10 Pt. C1S GLOSS Laminated

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s)
☐ Foil Stamp Die
☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty
☐ 80# Special End Sheets
☐ Head & Foot Bands

BINDING TYPE
☐ Perfect ☒ Otabind ☒ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)
☐ Double Wire-O (Color) ☐ GBC (color)
☐ Other

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS
☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ MUST PACK 60/CTN

Special Instructions



DATE: 8/21/2024
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75448

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors #1 & 2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: *How To Study Your Bible*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
104 sheets on 50# offset

- Text is furnished as folded signatures (6-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	2,000 books	\$0.86 per book
	2,500	\$0.75
	3,000	\$0.68
	3,500	\$0.63
	4,000	\$0.59

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Printed With Us!

Standard Shipping Instructions

HARVEST HOUSE PUBLISHERS

Contact Instructions:

Fax Instructions:

Truck Type: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT cscaif@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

Delivery Instructions: DO NOT USE R & L CARRIERS.

Special Instructions: DO NOT SHIP THE FREIGHT UNTIL RELEASED BY JACKIE MILLER OR MICHAEL PACKARD.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	True	True	False	True
Bill Of Lading:	True	False	True	True	True	False	True
Skid Topper:	True	False	True	False	True	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Sample Books For Approval	2	Office-HARVEST HOUSE PUBLISHERS 2975 CHAD DRIVE EUGENE	JENNIFER BUTENSCHOEN - PRODUCTION OR	2nd Day Air 97408	SHIP OUT THESE BOOKS ASAP! WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: production@harvesthousepublishers.com jmiller@versapress.com ; mpackard@versapress.com
Carrier Name: FedEx	Phone: 800-547-8979	CarrierAcctNo: 109789526	Ext:	Fax:800-547-8979	Dock Hours:
Payment Type: 3rd Party Bill					
Location Instr: GL # 1300-000					

Bill To Information

Forward Information

Standard Shipping Instructions

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Bal	Shipping-CNI DISTRIBUTION		Common Carrier	DO NOT SHIP UNTIL RELEASED BY JACKIE MILLER OR MICHAEL PACKARD WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@harvesthousepublishers.com; jmiller@versapress.com; mpackard@versapress.com
		5584 MT. VIEW ROAD			
		ANTIOCH	TN	37013	
		Phone: 615-641-5550	Ext: 148	Fax:	
Carrier Name: Not Selected		CarrierAcctNo:		Dock Hours: 8 AM - 3 PM M-F	
Payment Type: 3 RD Party Bill					
Location Instr: 10+ PALLETS OR MORE REQUIRE DELIVERY APPOINTMENT. :					

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PHONE#: 309-822-8272	

TITLE: HOW TO STUDY YOUR BIBLE
AUTHOR: ARTHUR, KAY/ARTHUR, DAVID/DE LACY, PETE
PUBLISHER: HARVEST HOUSE PUBLISHERS PRINTED IN USA

HHP PRODUCT #: 6953436

PRINT RUN#: 19
HHP PC#: HH26587



9 780736 953436

CTN QTY: 60



(30)60

CTN WGT: lbs

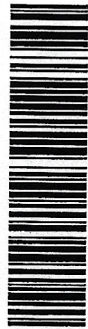


ISBN 13: 978-0-7369-5343-6



(01)19780736953433

COVER PRICE: \$16.99 USD



(9012Q)1699USD

Bindery Work Order

Page: 1

<p>JobNo: J24-57447 Q24-62474 Status Group: 2440.2</p> <p>Sales Rep: JM Order Entry: BD Planner: KG1</p> <p>HARVEST HOUSE PUBLISHERS 321</p> <p>HOW TO STUDY YOUR BIBLE</p> <p>ISBN: PO: HH26587</p> <p>Reprint: J24-52262 Due Date: 10/1/2024</p> <p>Trim Size : 5 1/2 x 8 1/2 Spine : 0.57</p> <p>Trim Size (mm): Non-Standard Spine (mm): 14.5</p> <p>Number Books: 3500</p> <p>No64s: 0 No32s: 6 No18s: 0</p> <p>No16s: 1 No12s: 0 No8s: 0</p> <p>No6s: 0</p> <p>Max Run: 3675 Min Run: 3675</p>	<p>Box No: Qty / Stack:</p> <p>No of Boxes: No. Stacks:</p> <p>Books / Box: 60 Exact Maj. Sheets: 0</p> <p>Max Box Wt: 35 Min. Sheets: 0</p> <p>Label Box: 1 End & 1 Side Top Sheets:</p> <p>Pallet Size: New 48" x 40", 4-Way - P-2</p> <p>Max PalletHt: 46</p> <p>Recipe: 0 Recipe Name: None</p> <p>No Layers: 0 Toggle: 0</p> <p>Pattern: 0 Boxer Per Layer: 0</p> <p>Boxes Per Skid: 0</p> <p>Comments:</p>
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Sample Books - For Approval	2	2nd Day Air	0	0	SHIP BOOKS ASAP! CUSTOMER MUST APPROVE THESE SAMPLES BEFORE THE BALANCE CAN SHIP. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: production@harvesthousepublishers.com; jmiller@versapress.com; mpackard@versapress.com
	Bound Books - Bal	3498	Common Carrier	3673	3323	DO NOT SHIP UNTIL RELEASED BY JACKIE MILLER OR MICHAEL PACKARD AT VERSA PRESS. WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@harvesthousepublishers.com; jmiller@versapress.com; mpackard@versapress.com