

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE

08/29/24

DATE NEEDED

10/11/24

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q75489

VERSA PRESS CONTACT

KELLI GATTON

TITLE

HOW SHOULD WE THEN LIVE?

PUBLISHER

CROSSWAY BOOKS

RUN QUANTITY

5,000

TOTAL PAGES

360

TEXT TRIM SIZE

5 1/2

OBLONG

NO

8 1/2

NUMBER OF SIGNATURES

11

32's

24's

18's

16's

12's

8's

6's

4's

2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-8, 10-32's

TEXT STOCK

50 # Natural Offset

PPI

400

COVER STOCK

12 Pt. C1S Matte Laminated & foil stamped

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☐

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☒

Other PB with French Flaps 1/16" overhang

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒

MUST PACK 32/CTN

Special Instructions

Score & Fold covers with 3-1/2" flaps

Pack 32/ctn to match previous printings

Estimate



DATE: 8/23/2024
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75489

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *How Should We Then Live?*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 5,000 books all one version
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 8pp flush cover on 10pt C1S
180 sheets on 50# offset

- Text is furnished as folded signatures (11-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.10 per book

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein	Scott Rooney	Jane Stire	Krista Kolstad	Mike Cress	Justine Carpenter
763-201-2732	763-201-2704	763-201-2735	763-201-2715	763-201-2725	763-201-2740

Finish With Us!

Standard Shipping Instructions

CROSSWAY BOOKS

Contact Instructions:

Fax Instructions:

Truck Type: DO NOT USE DOHRN

Delivery Instructions: WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.

Special Instructions: Packing list should indicate "Complete" or "Partial" Shipment.

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	True	True	False	True
Bill Of Lading:	True	False	False	False	True	False	False
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	Shipping-CROSSWAY DISTRIBUTION 250 KAUTZ ROAD ST. CHARLES	IL	Common Carrier	C57691 MUST BE PRINTED ON THE PACKING LIST. WHEN THE BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: doda@crossway.org; dmorris@versapress.com; lpoole@versapress.com

Phone: 630-868-6026

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: M-F 9am-11am & 1pm-3pm

Payment Type: 3RD Party Bill

Location Instr: DELIVERY APPT REQUIRED; DO NOT BREAK STRETCH WRAP

Bill To Information

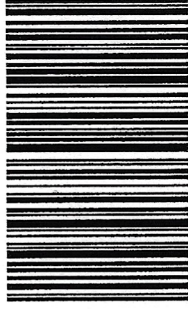
VERSA PRESS, INC
1465 SPRING BAY ROAD
EAST PEORIA, IL 61611
PH# 309-822-8272

Forward Information

HOW SHOULD WE THEN LIVE?

ISBN 13: 978-1-4335-7691-1

(01)9781433576911(30)32



P.O. NO.: 54148

WEIGHT: BS

0197814335769113032

ITEM NO.: **C57691**

BOX QTY: **32**

Bindery Work Order

Page: 1

JobNo: J24-57350	Q24-62595	Status Group: 2439.3	Box No:	Qty / Stack:
Sales Rep: DM2	Order Entry: RW	Planner: KG1	No of Boxes:	No. Stacks:
CROSSWAY BOOKS	285		Books / Box: 32 Exact	Maj. Sheets: 0
HOW SHOULD WE THEN LIVE?			Max Box Wt: 45	Min. Sheets: 0
ISBN:	PO: 54148		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J23-56587	Due Date: 9/25/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 5 1/2 x 8 1/2	Spine : 0.92		Max PalletHt: 50	
Trim Size (mm): Non-Standard	Spine (mm): 23.4		Recipe: 150	Recipe Name: Prog1
Number Books: 5000			No Layers: 5	Toggle: -2
No64s: 0	No32s: 11	No18s: 0	Pattern: 5	Boxer Per Layer: 8
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 40	
No6s: 0			Comments:	
Max Run: 5250	Min Run: 5000			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	: Bound Books	5000	Common Carrier	5250	5000	C57691 MUST BE PRINTED ON THE PACKING LIST. WHEN THE BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST TO THE FOLLOWING EMAIL ADDRESSES: doda@crossway.org; dmorris@versapress.com; lpoole@versapress.com