

Job#
47266

Date: 9/5/2024

PURCHASE ORDER

79082KG-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: I'LL NEVER GET ALL OF THAT DONE	0.38
Maximum 100 Books Overrun	For: Boys Town Press 2,500 Copies @ \$ 0.38 / each per attached quote	
0% underrun	- Ship per attached shipping instructions provided by our shipping dept. - use 48" x 40", 4-Way - P-1 pallets Ship per instructions from Versa Press shipping department. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. MATERIALS TO SHIP: 09/23/2024 THE BINDERY TO SHIP: 10/09/2024	

Job No: **J24-57262**

Total Price: **\$950.00**

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 09/05/24

DATE NEEDED: 10/09/24

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER

QUOTE: Q75434

Q24-62386 / J24-57262

VERSA CONTACT: Kelli Gatton

TITLE: I'LL NEVER GET ALL OF THAT DONE

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2500 TOTAL PAGES: 32 TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: DOUBLE WALL CARTONS

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

Estimate



DATE: 8/20/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75434

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Ill Never get All That Done*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.44 per book
2,500 \$0.38

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

Standard Shipping Instructions

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF @ cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books	All	VILLAGE WAREHOUSE RECEIVING 259 N. 144 STREET	FRANK MOREY	Common Carrier	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: Mike.Taylor@boystown.org frank.morey@boystown.org jdehm@versapress.com aguzman@versapress.com
		BOYS TOWN	NE	68010	
		Phone: 531-355-3205	Ext:	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:

Bill To Information	Forward Information
VERSA PRESS, INC. 1465 SPRING BAY ROAD EAST PEORIA, IL. 61611 PHONE#: 309-822-8272	

BOYS TOWN PRESS

978-1-944882-50-1

I'LL NEVER GET ALL OF THAT DONE!

QTY:

WT: Lbs

Bindery Work Order

Page: 1

JobNo: J24-57262	Q24-62386	Status Group: 2438.1	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: TS2	Planner: KG1	No of Boxes:	No. Stacks:
BOYS TOWN PRESS		3539	Books / Box:	Approx Maj. Sheets: 0
I'LL NEVER GET ALL OF THAT DONE			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO: PO-00033784		Label Box: 1 End	Top Sheets:
Reprint: J20-04957	Due Date: 9/16/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9	Spine: 0.10		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 2500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 2600	Min Run: 2500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2500	Common Carrier	2600	2500	WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: frank.morey@boystown.org; Mike.Taylor@boystown.org; jdehm@versapress.com; aguzman@versapress.com