

Job#
47202

Date: 8/19/2024

PURCHASE ORDER

78775TG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

| QUANTITY | DESCRIPTION | UNIT PRICE |
|-------------------------------|---|------------|
| 1400 | Title: ISAIAH, THE LORD SAVES | 1.42 |
| (10% Maximum Over Run) | For: P & R Publishing - Follow enclosed specs | |
| (10% Maximum Under Run) | - 1400 Copies @ \$ 1.42/each (per quote attached) - Ship per attached shipping instructions. Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials to ship: 09/25/24 The Bindery to Ship: 10/07/24 | |
| Job No: J24-57062 | Total Price: \$1,988.00 | |

ORDERED BY: **Tamara Gilbert**

RECEIVED :

VERSA PRESS, INC.

Rev. 5/10/24

DATE: **08/19/24**

DATE NEEDED: **10/07/24**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q75373**

Q24-62067 / J24-57062

VERSA CONTACT: **Tamara Gilbert**

TITLE: **ISAIAH, THE LORD SAVES**

PUBLISHER: **P & R PUBLISHING**

RUN QUANTITY: **1400** TOTAL PAGES: **384** TEXT TRIM SIZE: **5 3/8 X 8 1/2**

SIGNATURES: **12 - 32 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: **12-32's**

TEXT STOCK: **45 lb. Natural Alternative (Smooth) - 400 PPI**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Otabind**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

MUST PACK 28 PER CARTON DOUBLE WALL

Estimate



DATE: 8/13/2024
TO: Shelly Buttrum
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75373

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Isiah The Lord saves*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-3/8" x 8-1/2" (8-1/2" bind edge)
- Carton pack in 28's in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
192 sheets on 45# Cream

- Text is furnished as folded signatures (12-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

| | | |
|---------------|-------------|-----------------|
| Price: | 1,000 books | \$1.67 per book |
| | 1,200 | \$1.52 |
| | 1,400 | \$1.42 |
| | 1,600 | \$1.34 |

- **Prices include double-wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

| | | | | | |
|--|-------------------------------------|-----------------------------------|---------------------------------------|-----------------------------------|--|
| Eric Feuerstein 763-201-2732 | Scott Rooney 763-201-2704 | Jane Stire 763-201-2735 | Krista Kolstad 763-201-2715 | Mike Cress 763-201-2725 | Justine Carpenter 763-201-2740 |
|--|-------------------------------------|-----------------------------------|---------------------------------------|-----------------------------------|--|

Finish With Us!

Standard Shipping Instructions

P & R PUBLISHING

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions: **WHEN BOOKS ARE READY TO SHIP CONTACT CINDY SCALF AT VERSA PRESS AT cscalf@versapress.com WITH TOTAL COUNTS & WEIGHTS FOR HOW TO SHIP THE FREIGHT.**

Special Instructions:

| | PO# | ISBN | Title | Ship Instr | Loc Instr | Versa | Email |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|
| Packing List: | False | True | True | False | True | False | True |
| Bill Of Lading: | False | False | False | False | True | False | True |
| Skid Topper: | False | False | True | False | False | False | False |

| Product | Qty | Branch Name | Contact Name | Ship Method | Ship Instructions |
|-------------|--------|---------------------------|--------------|----------------|---|
| Bound Books | All | Shipping-P & R PUBLISHING | KIM MCKEEVER | Common Carrier | WHEN BOOKS SHIP YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: production@prpbooks.com ; kim@prpbooks.com ; bopper@versapress.com ; sbuttrum@versapress.com |
| | | 1102 MARBLE HILL ROAD | | | |
| | | PHILLIPSBURG | NJ | 08865 | |
| | Phone: | 908-454-0505 | Ext: | Fax: | |

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 9:00 - 4:00

Payment Type: Not Assigned

Bill To Information

Forward Information

8/20/2024

8:28:18 AM

Bindery Work Order

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| | | | | |
|------------------------------|---------------------|----------------------|-------------------------------------|-----------------------|
| JobNo: J24-57062 | Q24-62067 | Status Group: 2438.4 | Box No: | Qty / Stack: |
| Sales Rep: BO | Order Entry: BD | Planner: TG | No of Boxes: | No. Stacks: |
| P & R PUBLISHING | | | Books / Box: | Approx Maj. Sheets: 0 |
| 592 | | | Max Box Wt: | Min. Sheets: 0 |
| ISAIAH, THE LORD SAVES | | | Label Box: 1 End | Top Sheets: |
| ISBN: | PO: | | Pallet Size: 48" x 40", 4-Way - P-1 | |
| Reprint: J23-52617 | Due Date: 9/19/2024 | | Max PalletHt: 54 | |
| Trim Size: 5 3/8 x 8 1/2 | Spine: 1.01 | | Recipe: 0 | Recipe Name: None |
| Trim Size (mm): Non-Standard | Spine (mm): 25.7 | | No Layers: 0 | Toggle: 0 |
| Number Books: 1400 | | | Pattern: 0 | Boxer Per Layer: 0 |
| No64s: 0 | No32s: 12 | No18s: 0 | Boxes Per Skid: 0 | |
| No16s: 0 | No12s: 0 | No8s: 0 | Comments: | |
| No6s: 0 | | | | |
| Max Run: 1540 | Min Run: 1540 | | | |

| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|---------------------|-----|-------------|---------|---------|--------------|
| | | | | | | |
| | | | | | | |

P & R PUBLISHING

978-1-62995-589-6

ISAIAH, THE LORD SAVES

QTY:

WT:

Lbs