

Job#
47252

Date: 8/30/2024

PURCHASE ORDER

78980EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: TABLE TALK	0.38
(100 Maximum Over Run)	For: Boys Town Press	
	- Follow enclosed specs	
(0% Maximum Under Run)	- 2,500 Copies @ \$ 0.38 per book (Quote #Q75428)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 9/24/24	
	The Bindery to ship: 10/9/24	
Job No: J24-57264	Total Price:	\$950.00

ORDERED BY: Eric Anderson

RECEIVED : _____

VERSA PRESS, INC.

Rev. 5/10/24

DATE: 08/30/24

DATE NEEDED: 08/30/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q75428

Q24-62363 / J24-57264

VERSA CONTACT: Eric Anderson

TITLE: TABLE TALK

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2500

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1 - 2

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Double wall cartons

ADDITIONAL INSTRUCTIONS:

Hinge score cover 1/4" from spine.

Estimate



DATE: 8/19/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75428

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Table Talk*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.44 per book
2,500 \$0.38

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

9/3/2024

8:50:26 AM

Bindery Work Order

Page: 1

JobNo: J24-57264 Q24-52363 Status Group: 2439.4		Box No: Qty / Stack: 	
Sales Rep: JD Order Entry: RW Planner: EA		No of Boxes: No. Stacks: 	
BOYS TOWN PRESS 3539		Books / Box: Approx Maj. Sheets: 0	
TABLE TALK		Max Box Wt: 35 Min. Sheets: 0	
ISBN: PO: PO-00033778		Label Box: 1 End Top Sheets: 	
Reprint: J24-04002 Due Date: 9/16/2024		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 9 x 9 Spine: 0.10		Max Pallet Ht: 	
Trim Size (mm): Non-Standard Spine (mm): 2.5		Recipe: 0 Recipe Name: None	
Number Books: 2500		No Layers: 0 Toggle: 0	
No64s: 0 No32s: 0 No18s: 0		Pattern: 0 Boxer Per Layer: 0	
No16s: 0 No12s: 0 No8s: 1		Boxes Per Skid: 0	
No6s: 0		Comments: 	
Max Run: 2600 Min Run: 2500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2500	Common Carrier	2600	2500	

BOYS TOWN PRESS

978-1-934490-97-6

TABLE TALK

QTY: WT: Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	VILLAGE WAREHOUSE RECEIVING 259 N. 144TH STREET	FRANK MOREY	Common Carrier	
		BOYS TOWN	NE	68010	
	Phone:	531-355-3205			

Please contact Cindy Scalf for routing instructions.