

Date: 8/30/2024

PURCHASE ORDER

78980EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116) To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION					
2500	Title: TABLE TALK	UNIT PRICE				
(100	For: Boys Town Press					
Maximum Over Run)	- Follow enclosed specs					
(0% Maximum Under Run)	- 2,500 Copies @ \$ 0.38 per book (Quote #Q75428)					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 9/24/24					
2	The Bindery to ship: 10/9/24					
Job No:	124-57264 Total Prio	e: \$950.00				

ORDERED BY: Eric Anderson

RECEIVED:

VERSA PR	ESS, INC	C			Rev. 5/10/2
DATE:	DATE: 08/30/24		TE NEEDED: 08/30/24		Rev. 5/10/2
VENDOR:	The Bindery				
ATTENTION:	Justine Car	penter			004 00000 1 100
QUOTE:	Q75428			VERSA CONTACT: Eric And	Q24-62363 / J24-5726
TITLE: TABLE TALK				- Liter Continue Line And	ierson
PUBLISHER: E	BOYS TOWN	N PRESS			
RUN QUANTITY	: 2500	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9		
SIGNATURES	1 - 24 pg s	sig. 1 - 8 pg sig.			
HEAD TRIM: 1	/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 2		
TEXT STOCK:	70 lb. Whi	te Offset (Smooth) - 384 F	PPI		
		ite 10 Pt (C1S) - 200 PPI -			
MATERIALS PROV		Folded Ungathered Sign			
BINDING TYPE: P	erfect				
-					
PACKING:	Cartons Su	applied by Vendor			
INSTRUCTIONS:	Double w	all cartons			

ADDITIONAL INSTRUCTIONS:

Hinge score cover 1/4" from spine.

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

8/19/2024

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q75428

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Table Talk

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

2,000 books

\$0.44 per book

2,500

\$0.38

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Krista Kolstad

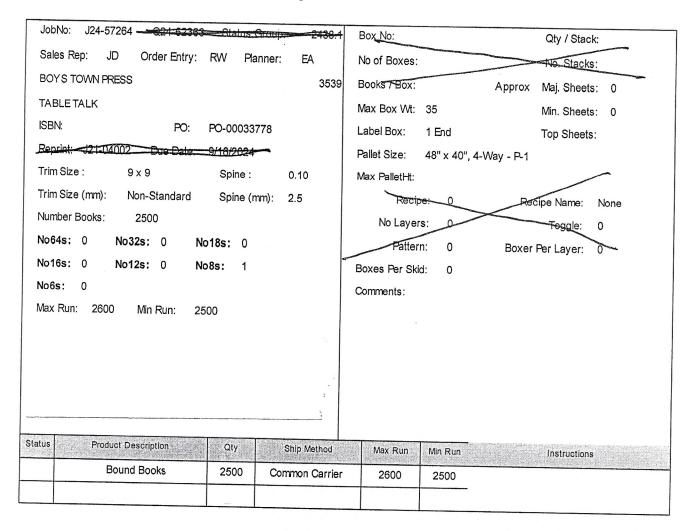
763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740 9/3/2024

8:50:26 AM

Bindery Work Order

Page: 1



BOYS TOWN PRESS

978-1-934490-97-6

TABLE TALK

WT:

Lbs

Product

<u>Qty</u>

Branch Name

Contact Name

Ship Method

Ship Instructions

Bound Books

Balance

VILLAGE WAREHOUSE

RECEIVING 259 N. 144TH

STREET

FRANK MOREY

Common Carrier

BOYS TOWN

NE

68010

Phone:

531-355-3205

Please contact Cindy Scalf for routing instructions.