



79259KG-WIRE

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Total Price:	\$14,940.00
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RECEIVED :



DATE: **09/13/24**

DATE NEEDED: **10/18/24**

VENDOR: **THE BINDERY**

ATTENTION: **JUSTINE CARPENTER**

Q24-63013 / J24-57904

QUOTE: **Q75564**

VERSA CONTACT: **Kelli Gatton**

TITLE: **223214 / LUTHER'S SMALL CATECHISM WITH EXPLANATION - 2017 SPIRAL BOUND ED.**

PUBLISHER: **CONCORDIA PUBLISHING HOUSE**

RUN QUANTITY: **6000**

TOTAL PAGES: **448**

TEXT TRIM SIZE: **6 7/8 X 10**

SIGNATURES: **14 - 32 pg sig.**

HEAD TRIM: **1/8**

GUTTER TRIM: **1/8**

SIGNATURE SEQUENCE: **14-32's**

TEXT STOCK: **50 lb. Natural Offset (Eggshell) - 500 PPI**

COVER STOCK: **160 lb. White 14 Pt (C1S) - 142 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Double Wire-O**

BINDING COLOR: **BLACK**

PACKING: **Cartons Supplied by Vendor**

INSTRUCTIONS: **MUST PACK 14/CTN (same as previous)**

ADDITIONAL INSTRUCTIONS:

REPRINT OF PO 70833MS / J23-52438 / 4-10-23 PACK SO THAT WIRE-O DOES NOT PRESS INTO FRONT OR BACK COVER OF THE OTHER BOOKS IN CARTON.

Estimate



DATE: 9/3/2024
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75564

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Luthers Small Catechism with Explanation*

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 6-7/8" x 10" (10" spine)
- punch holes for binding
- **bind with a black wire loop (Wire-O) binding on the 10" edge OR**
- **bind with a black plastic spiral binding on the 10" edge**
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

You furnish: 2 covers-2pp on 14pt C1S
224 sheets on 50# offset

- Text is furnished as folded signatures (14-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	<u>Wire loop</u>	<u>Plastic spiral</u>
4,000 books	\$2.60 per book	\$3.06 per book
5,000	\$2.54	\$2.99
6,000	\$2.49	\$2.95

- **Prices include cartons**
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!