Date: 9/6/2024

PURCHASE ORDER

79096KG-COIL

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE			
2500	Title: BEAD BY BEAD: THE SORROWFUL MYSTERIES	1.03			
5% Overrun	For: Holy Heroes				
5% underrun	2,500 Copies @ \$ 1.03 / ea				
	- Ship per attached shipping instructions provided by our shipping dept.				
	Carton label(s) enclosed				
	Send 2 sample books to Versa Press, Inc.				
	MATERIALS to ship: 10/04/2024				
	THE BINDERY to ship: 10/10/2024				
Job No:	J24-57534 Total Price:	 \$2,575.00			

ORDERED BY: Kelli Gatton

RECEIVED:

VERSA PR	RESS, INC).			Rev. 5/10/24
DATE:	: 09/06/24	DATE	NEEDED: 10/10/24		
VENDOR:	THE BINDER	RY			
ATTENTION:	JUSTINE CA	RPENTER			Q24-62907 / J24-57534
QUOTE:	Q75533			VERSA CONTACT: Kelli Gattor	1
TITLE:	BEAD BY BE	EAD: THE SORROWFUL M	YSTERIES		
PUBLISHER:	HOLY HERO	ES			
RUN QUANTIT	TY: 2500	TOTAL PAGES: 88	TEXT TRIM SIZE: 7 X 6		
SIGNATURE	S: 3 - 24 pg s	sig. 2 - 8 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1-2	24, 1-8, 1-24, 1-8, 1-24	
TEXT STOC	CK: 80 lb. Whi	te Coated (Gloss) - 556 PF	PI		
COVER STOC	CK: 123 lb. W h	nite 10 Pt (C1S) - 200 PPI -	FSC		
MATERIALS PR	OVIDED AS:	Folded Ungathered Sigr	natures		
BINDING TYPE:	Plastic Coil	BINDIN	G COLOR: RED		

PACKING: Cartons Supplied by Vendor

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

8/28/2024

TO:

Michael Packard

Versa Press, Inc.

FROM:

Justine Carpenter

OUOTE:

075533

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

The Sorrowful Mysteries

• cut covers to signature size

gather signatures and covers
4-side trim to 7" x 6" (6" spine)

• punch holes for binding

• bind with a red plastic spiral binding on the 6" edge

• remove the last 4pages/2 sheets from the back of the book

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 3% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

44 sheets on 80# gloss book/text

• Text is furnished as folded signatures (3-24pp,2-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

• Heavy paper (>5pt) must have grain parallel to the spine

• Covers furnished on press sheets for us to trim to the same size as the signatures

All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books

\$1.18 per book

2,000

\$1.09

2,500

\$1.03

3,000

\$0.95

Prices include cartons

• If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732 Scott Rooney 763-201-2704 **Jane Stire** 763-201-2735

Krista Kolstad 763-201-2715

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740