

## 79094KG-BIND

To: **The Bindery**

**8309 Brooklyn Blvd**

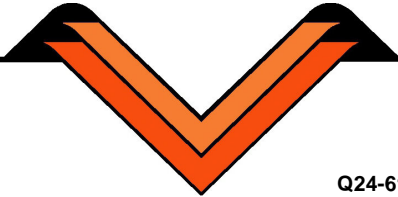
**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Kelli Gattton**

RECEIVED :



DATE: 09/06/24	DATE NEEDED: 10/14/24
VENDOR: THE BINDERY	
ATTENTION: JUSTINE CARPENTER	Q24-61076 / J24-57621
QUOTE: Q75208o1	VERSA CONTACT: Kelli Gatton

TITLE: THE OPEN GENERATION - US COUNTRY REPORT		
PUBLISHER: BARNA GROUP		
RUN QUANTITY: 1600	TOTAL PAGES: 48	TEXT TRIM SIZE: 7 1/2 X 9
SIGNATURES: 2 - 24 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 2-24's

TEXT STOCK: 70 lb. White Coated (Matte) - 512 PPI	
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC	
MATERIALS PROVIDED AS: Folded Ungathered Signatures	
BINDING TYPE: Perfect	

PACKING: Cartons Supplied by Vendor
-------------------------------------

## Estimate



**DATE:** 9/4/2024  
**TO:** Denise Fandel  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q7520801

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Open Generation*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 7-1/2" x 9" (9" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 70# matte text

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	5,000 books	\$0.33 per book
	1,500	\$0.56
	1,600	\$0.54

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*