

79082KG-BIND

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

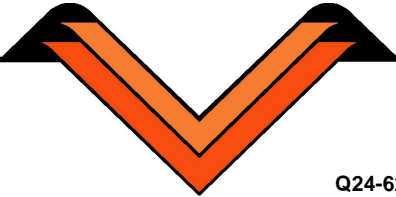
Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: I'LL NEVER GET ALL OF THAT DONE	0.38
Maximum 100 Books	For: Boys Town Press	
Overrun	2,500 Copies @ \$ 0.38 / each per attached quote	
0% underrun	- Ship per attached shipping instructions provided by our shipping dept.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship per instructions from Versa Press shipping department.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	MATERIALS TO SHIP: 09/23/2024	
	THE BINDERY TO SHIP: 10/09/2024	

Total Price:	\$950.00
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RECEIVED:



DATE: 09/05/24	DATE NEEDED: 10/09/24
VENDOR: THE BINDERY	
ATTENTION: JUSTINE CARPENTER	Q24-62386 / J24-57262
QUOTE: Q75434	VERSA CONTACT: Kelli Gatton

TITLE: I'LL NEVER GET ALL OF THAT DONE		
PUBLISHER: BOYS TOWN PRESS		
RUN QUANTITY: 2500	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor
INSTRUCTIONS: DOUBLE WALL CARTONS

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

## Estimate



**DATE:** 8/20/2024

**TO:** Andy Guzman  
Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q75434

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Ill Never get All That Done*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	2,000 books	\$0.44 per book
	2,500	\$0.38

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Krista Kolstad**  
763-201-2715

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*