

47121

Date: 7/26/2024

**PURCHASE ORDER**

78341MS

**VERSA PRESS, INC.**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
  
(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery****8309 Brooklyn Blvd****Brooklyn Park, MN 55445**Attn: **Eric**

| QUANTITY    | DESCRIPTION   | UNIT PRICE |
|-------------|---|------------|
| 1000        | Title: WITH THEIR HEARTS IN THEIR BOOTS             | 1.77       |
| 5% Overrun  | For: Wakefield Press                                |            |
| 5% underrun | 1,000 Copies @ \$1.77 / ea per Quote Q74961         |            |
|             | - Ship per attached shipping instructions.          |            |
|             | Carton label(s) enclosed                            |            |
|             | Send 2 sample books to Versa Press, Inc.            |            |
|             | Ship signatures: 09/04/24                           |            |
|             | Delivery date: 09/16/24                             |            |
|             | <b>HOLD UNTIL RELEASED<br/>BY VERSA PRESS, INC.</b> |            |

Job No: **J24-56246**Total Price: **\$1,770.00**ORDERED BY: **Mark Sanders**

RECEIVED :

# THE BINDERY - BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: **PERFECT [X]**  
**OTABIND [ ]**

DATE

7/26/24

DATE NEEDED

09/16/24

CUSTOMER NAME

VERSA PRESS for Waterfield Press

PERSON TO CONTACT

Mark Sanders

TITLE OF JOB

*With Their Hearts In Their Boots*

QUANTITY

1,000

NUMBER OF PAGES

112

NUMBER OF SIGNATURES

3 - 32's, 1-16

SEQUENCE OF SIGNATURES

1 - 32, 1 - 16, 2 - 32's

TRIM SIZE

4 1/2" X 7"

HEAD TRIM

1/8"

GUTTER TRIM

1/16"

PACKING INSTRUCTIONS

☒ CARTONS BY THE BINDERY

☐ CARTONS FURNISHED

SPECIAL PACKING INSTRUCTIONS

Score and fold covers. Perfect Bind with 3" cover flaps trimmed flush

with thumb edge of front and back covers.

Shrink wrap individually

BODY STOCK

55# 360 PPI Offset

COVER STOCK

10 Pt. C1S MATTE LAMINATED

DRILLING HOLE SIZE

SPACING

FOLDING

☐ BY THE BINDERY

☒ BY OTHERS VERSA

COVER SCORE

☐ 2 SIDES

☐ 4 SIDES (SIDE GLUE)

☐ SIDE WIRE STITCH

DELIVERY OR PICK-UP INSTRUCTIONS

Estimate



DATE: 6/26/2024  
TO: Crystal Gordon  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q74961

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: **Q24-59724**

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-1/2" x 7" (7" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 10pt C1S  
56 sheets on 55# natural offset text

- Text is furnished as folded signatures (3-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.77 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

#### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Krista Kolstad  
763-201-2715

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*

| Product    | Qty | Branch Name                                | Contact Name   | Ship Method  | Ship Instructions |
|------------|-----|--|----------------|--------------|-------------------|
| Text Proof | 1   | Office-WAKEFIELD PRESS<br>71 CHERRY STREET | MARC LOWENTHAL | Next Day Air |                   |

SOMERVILLE MA 02144  
 Phone: 617-625-2603 Ext: Fax:

Carrier Name: UPS CarrierAcctNo: Dock Hours:

Payment Type: PrePaid eMail: marc@wakefieldpress.com

Location Instr:

| Bill To Information                                 | Forward Information |
|---|---------------------|
| Unassigned  | Unassigned          |
| Unassigned  | Unassigned          |
| <b>HOLD UNTIL RELEASED<br/>BY VERSA PRESS, INC.</b> |                     |

*\* Contact Cindy Scoff at Versa Press for carrier \**

| Product   | Qty | Branch Name  | Contact Name | Ship Method    | Ship Instructions |
|-----------|-----|--|--------------|----------------|-------------------|
| All Books |     | Shipping-INGRAM PUBLISHER<br>SERVICES<br>DAP NEW STOCK RECEIVING |              | Common Carrier |                   |

210 AMERICAN DRIVE

JACKSON

Phone: 731-988-4440

TN 38301

Ext: 1130

Fax:

Carrier Name: CarrierAcctNo:

Payment Type: *3rd Party to -*

Dock Hours: 7 AM - 2:30 PM M-F

Location Instr: 10+ Pallet require Delivery Appt.

| Bill To Information   | Forward Information |
|---|---------------------|
| <b>Versa Press, Inc.</b><br><b>1465 Spring Bay Rd.</b><br><b>East Peoria, IL 61611</b><br><b>(309) 822-8272</b> |                     |



7/29/2024

10:37:48 AM

# Bindery Work Order

Page: 1

|                                  |                            |                         |                           |                       |
|----------------------------------|----------------------------|-------------------------|---------------------------|-----------------------|
| JobNo: J24-56246                 | Q24-59724                  | Status Group: 2435.2    | Box No:                   | Qty / Stack:          |
| Sales Rep: <del>MH5</del>        | Order Entry: <del>RW</del> | Planner: <del>MS2</del> | No of Boxes:              | No. Stacks:           |
| WAKEFIELD PRESS                  | 6581                       |                         | Books / Box:              | Approx Maj. Sheets: 0 |
| WITH THEIR HEARTS IN THEIR BOOTS |                            |                         | Max Box Wt: 40            | Min. Sheets: 0        |
| ISBN:                            | PO:                        |                         | Label Box: 1 End & 1 Side | Top Sheets:           |
| Reprint:                         | Due Date: 8/27/2024        |                         | Pallet Size:              |                       |
| Trim Size: 4 1/2 x 7             | Spine: 0.33                |                         | Max PalletHt: 49          |                       |
| Trim Size (mm): Non-Standard     | Spine (mm): 8.4            |                         | Recipe: 0                 | Recipe Name: None     |
| Number Books: 1000               |                            |                         | No Layers: 0              | Toggle: 0             |
| No64s: 0                         | No32s: 3                   | No18s: 0                | Pattern: 0                | Boxer Per Layer: 0    |
| No16s: 1                         | No12s: 0                   | No8s: 0                 | Boxes Per Skid: 0         |                       |
| No6s: 0                          |                            |                         | Comments:                 |                       |
| Max Run: 1050                    | Min Run: 1050              |                         |                           |                       |

  

| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|---------------------|-----|-------------|---------|---------|--------------|
|        |                     |     |             |         |         |              |
|        |                     |     |             |         |         |              |

TITLE: WITH THEIR HEARTS IN THEIR BOOTS

AUTHOR: JEAN-PIERRE MARTINET

PUBLISHER: WAKEFIELD PRESS

ON SALE: 09/2024

PRINTED IN USA

PPON:



(251)

BARCODE

**EAN**

PRINTING #: 01



(10) 01

CTN QTY:



(30)

CTN WGT: -- Lbs.



(3401)

ISBN 13: 9781962728027



(01)19781962728024