

Job#
47096

Date: 7/23/2024

PURCHASE ORDER

78245KG-OTBD

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

QUANTITY	DESCRIPTION	UNIT PRICE
3500	Title: SPEAKE / THE 40-DAY FAST JOURNAL , For: Baker Book House REPRINT OF J23-56727 / PO 73450MS / 10-4-23 (5% Maximum Over Run) (5% Maximum Under Run) - Follow enclosed specs - 3500 Copies @ \$ 0.41/each (per quote attached) - Ship per instructions provided by our shipping dept. Carton label(s) enclosed with materials. Send 2 sample books to Versa Press, Inc. Materials to Ship: 08/29/2024 The Bindery to Ship: 09/30/2024	0.41
Job No:	J24-56043	Total Price: \$1,435.00

ORDERED BY: **Kelli Gatton**

RECEIVED :

VERSA PRESS, INC.

DATE 07/23/24 DATE NEEDED 09/30/24

VENDOR
THE BINDERY

ATTENTION
JUSTINE CARPENTER

QUOTE NUMBER
Q75119

VERSA PRESS CONTACT
KELLI GATTON

TITLE
SPEAKE/ THE 40-DAY FAST JOURNAL

PUBLISHER
BAKER BOOK HOUSE

RUN QUANTITY 3,500 TOTAL PAGES 112 TEXT TRIM SIZE 5 1/2 X OBLONG ☐ NO 8 1/2

NUMBER OF SIGNATURES
☐ 3 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM
1/8

GUTTER TRIM
1/16

SEQUENCE OF SIGNATURES
1-32, 1-16, 2-32'S

TEXT STOCK
60 LB. WHITE OFFSET

PPI
436

COVER STOCK
10 Pt. C1S GLOSS Laminated WITH SPOT MATTE VARNISH

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case

☐ Foil Color(s)

☐ Foil Stamp Die

☐ Deboss Die

☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty

☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☐ Perfect

☒ Otabind

☒ PUR glue

☐ Spiral Wire (Tin)

☐ Spiral Wire (Color)

☐ Double Wire-O (Color)

☐ GBC (color)

☐ Other

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor

☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ MUST PACK 60/CTN

Special Instructions

Estimate



theBindery
PROFESSIONAL BINDING SOLUTIONS

DATE: 7/15/2024
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75119

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *40 Day Fast Journal*

- cut covers
- gather signatures
- perfect bind books (Otabind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 3,500 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt CIS
56 sheets on 60# offset

- Text is furnished as folded signatures (1-16pp, 3-32pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.41 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Krista Kolstad
763-201-2715

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

BAKER BOOK HOUSE

Contact Instructions:

Fax Instructions: **MUST FAX A COPY OF THE BILL OF LADING TO BOB BOL AT 616-676-2315.**

Truck Type:

Delivery Instructions: **CONTACT CINDY SCALF @ VERSA WITH TOTAL COUNTS & WEIGHTS FOR A FREIGHT CARRIER. VERSA MUST CALL BILL JOHNSTON @ 616-676-9185 FOR HOW TO SHIP.**

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	False
Bill Of Lading:	True	False	False	False	True	False	False
Skid Topper:	False	False	True	False	False	False	False

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	All	Shipping-BAKER BOOK HOUSE 6030 EAST FULTON		Common Carrier	YOU MUST FAX A COPY OF THE BOL TO BOB BOL AT 616-676-2315. WHEN BOOKS SHIP. THEN YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: cvanheuvelen@bakerpublishinggroup.com; jtolsma@bakerpublishinggroup.com rfaasse@BakerPublishingGroup.com; frank@versapress.com; ckober@versapress.com
		ADA MI 49301			
		Phone: 616-676-9185	Ext: 116	Fax:	

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party Bill

Location Instr:.

Bill To Information	Forward Information
BAKER BOOK HOUSE 6030 EAST FULTON ADA, MI 49301 PHONE#: 616-676-9185	

TITLE: SPEAKE / THE 40-DAY FAST JOURNAL
AUTHOR: SPEAKE, WENDY
PUBLISHER: BAKER BOOK HOUSE
PRINTED IN USA

PPON: 34861



(251) 34861

BARCODE

EAN

PRINTING #:04



(10) 04

QTY: 60



60

CTN QTY: 60



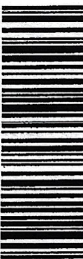
(30) 60

CTN WGT: Lbs.



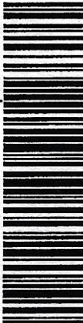
(3401)

ISBN 13: 978-1-5409-0121-7



(01)9781540901214

COVER PRICE: \$15.99USD



(9012Q) 1599 USD

Bindery Work Order

Page: 1

JobNo: J24-56043 Q24-60592 Status Group: 2434.3 Sales Rep: TF Order Entry: ST1 Planner: KG1 BAKER BOOK HOUSE 955 SPEAKE / THE 40-DAY FAST JOURNAL ISBN: PO: 34861 Reprint: J23-56727 Due Date: 8/21/2024 Trim Size : 5 1/2 x 8 1/2 Spine : 0.31 Trim Size (mm): Non-Standard Spine (mm): 7.9 Number Books: 3500 No64s: 0 No32s: 3 No18s: 0 No16s: 1 No12s: 0 No8s: 0 No6s: 0 Max Run: 3675 Min Run: 3675	Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: 60 Exact Maj. Sheets: 0 Max Box Wt: 35 Min. Sheets: 0 Label Box: 1 End & 1 Side Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	3500	Common Carrier	3675	3325	YOU MUST FAX A COPY OF THE BOL TO BOB BOL AT 616-676-2315 WHEN BOOKS SHIP. THEN YOU MUST EMAIL A COPY OF THE PACKING LIST & THE BOL TO THE FOLLOWING EMAIL ADDRESSES: cvanheuvelen@bakerpublishinggroup.com jtolsma@bakerpublishinggroup.com; rfaasse@BakerPublishingGroup.com; tfrank@versapress.com; ckober@versapress.com