Date: 8/30/2024

PURCHASE ORDER

78980EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY		DESCRIPTION	UNIT PRICE	
2500	Title: TABLE TALK			
(100	For: Boys Town Press			
Maximum Over Run)	- Follow enclosed specs			
(0% Maximum Under Run)	- 2,500 Copies @ \$ 0.38 per book (Quote #Q75428)			
	- Ship per attached shipping instructions.			
	Carton label(s) enclosed			
	Send 2 sample books to	Versa Press, Inc.		
	Ship signatures:	9/24/24		
	The Bindery to ship:	10/9/24		
			1	
Job No:	J24-57264	Total Price:	\$950.00	

ORDERED BY: Eric Anderson

RECEIVED:

VERSA PRESS, INC	.			Rev. 5/10/24			
DATE: 08/30/24	DATE	NEEDED: 08/30/24					
VENDOR: The Bindery	,						
ATTENTION: Justine Car	penter			Q24-62363 / J24-57264			
QUOTE: Q75428			VERSA CONTACT: Eric And	erson			
TITLE: TABLE TAL	к						
PUBLISHER: BOYS TOW	N PRESS						
RUN QUANTITY: 2500	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9					
SIGNATURES: 1 - 24 pg	sig. 1 - 8 pg sig.						
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 2					
TEXT STOCK: 70 lb. Wh	ite Offset (Smooth) - 384 PP	I					
COVER STOCK: 123 lb. WI	OCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC						
MATERIALS PROVIDED AS:	Folded Ungathered Signa	itures					
BINDING TYPE: Perfect							
PACKING: Cartons S	Supplied by Vendor						

ADDITIONAL INSTRUCTIONS:

Hinge score cover 1/4" from spine.

INSTRUCTIONS: Double wall cartons

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 8/19/2024

TO: Andy Guzman

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q75428

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: Table Talk

• cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 9" (9" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price:

2,000 books \$0.44 per book

2,500 \$0.38

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team