Date: 8/29/2024

PURCHASE ORDER

78953LM

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Larry Miller

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

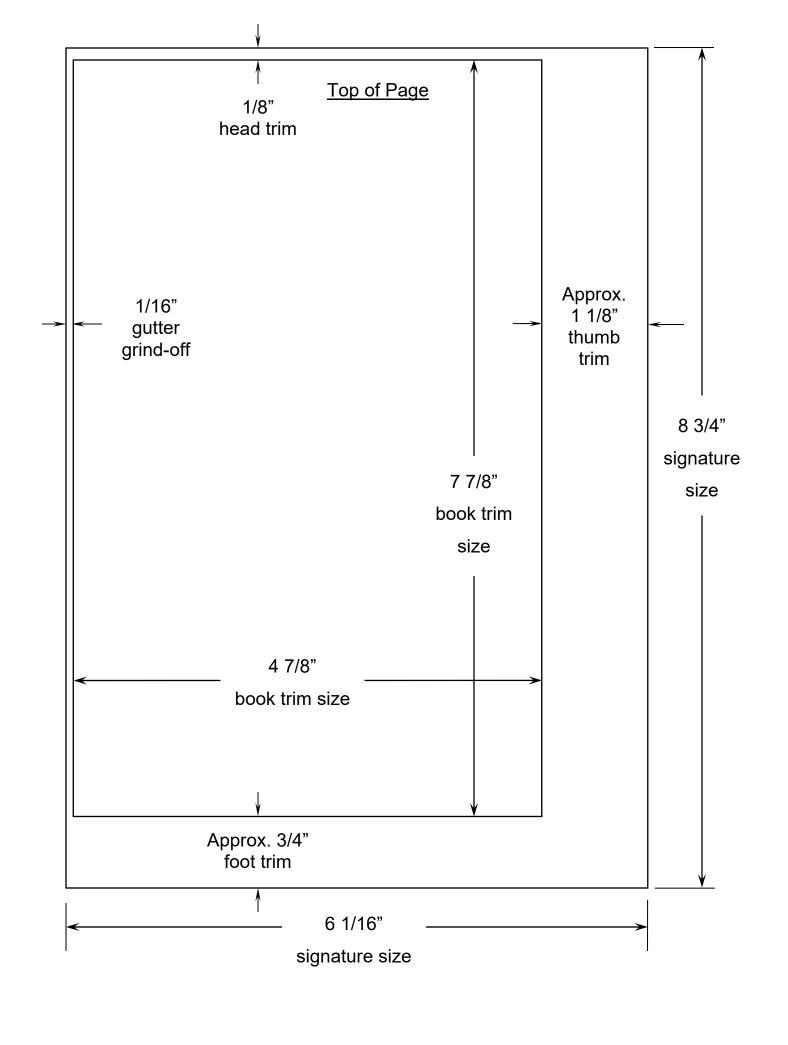
QUANTITY	DESCRIPTION		UNIT PRICE		
1000	Title: CHANG / ALSO KNOWN AS				
5% Overrun	For: Mit Press				
5% Underrun	1,000 Copies @ \$1.32 / ea per Quote Q74760				
	- Ship per attached shipping instructions.				
	Carton label(s) enclosed				
	Send 2 sample books to Versa Press, Inc.				
	Ship signatures: 09/13/24				
	Delivery date: 09/25/24				
Job No:	J24-57410	Total Price:	\$1,320.00		

RECEIVED:

VERSA PRESS,	INC.			Rev. 5/10/24
DATE: 08/29/2	4 DATE	NEEDED: 08/29/24		
VENDOR: The Bir	ndery			
ATTENTION: Justine	Carpenter			Q24-62781 / J24-57410
QUOTE: Q74760			VERSA CONTACT: Larry Miller	
TITLE: CHANG	/ ALSO KNOWN AS			
PUBLISHER: MIT PR	ESS			
RUN QUANTITY: 1000	TOTAL PAGES: 176	TEXT TRIM SIZE: 4 7/8 X 7 7/8	В	
SIGNATURES: 5 - 32	2 pg sig. 1 - 16 pg sig.			
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: 1 - 32, 1	- 16, 4 - 32's	
TEXT STOCK: 70 lb	. White Offset (Smooth) - 384 PPI	ı		
COVER STOCK: 80 lb	. White Offset (Smooth) Embosse	ed		
MATERIALS PROVIDED	AS: Folded Ungathered Signa	tures		
BINDING TYPE: Perfect				
PACKING: Carte	ons Supplied by Vendor			

ADDITIONAL INSTRUCTIONS:

4 1/4" Flaps with 1/16" overhang. *** DO NOT HINGE SCORE COVERS ***



Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/10/2024

TO:

Carri Kober

Versa Press, Inc.

FROM:

Justine Carpenter

OUOTE:

Q74760

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Also Known As

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 4-7/8" x 7-7/8" (7-7/8" bind edge)
- · bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 8pp cover on 12pt C1S (with 4-1/4" flaps and 1/16" overhang)

88 sheets on 70# offset

- Text is furnished as folded signatures (5-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books

\$1.32 per book

1,500 2.000 \$1.16 \$1.08

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740