



R 789461

78946KG-FFPB

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **JUSTINE CARPENTER**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

ORDERED BY: **Kelli Gattton**

RECEIVED :

VERSA PRESS, INC.

DATE

08/29/24

DATE NEEDED

10/11/24

VENDOR

THE BINDERY

QUOTE NUMBER

Q75489

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

KELLI GATTON

TITLE

HOW SHOULD WE THEN LIVE?

PUBLISHER

CROSSWAY BOOKS

RUN QUANTITY

5,000

TOTAL PAGES

360

TEXT TRIM SIZE

5 1/2

X

OBLONG

NO**8 1/2**

NUMBER OF SIGNATURES

11 32's ☐ 24's ☐ 18's ☐ 16's ☐ 12's **1** 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/16

SEQUENCE OF SIGNATURES

1-32, 1-8, 10-32's

TEXT STOCK

50 # Natural Offset

PPI

400

COVER STOCK

12 Pt. C1S Matte Laminated & foil stamped

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s)☐ Foil Stamp Die☐ Deboss Die ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue☐ Spiral Wire (Tin) ☐ Spiral Wire (Color)☐ Double Wire-O (Color) ☐ GBC (color)☒ Other **PB with French Flaps 1/16" overhang**

PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **MUST PACK 32/CTN**

Special Instructions

Score & Fold covers with 3-1/2" flaps**Pack 32/ctn to match previous printings**

Estimate



DATE: 8/23/2024
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75489

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *How Should We Then Live?*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 5,000 books all one version
In order to ensure making quantity, please provide 6% extra materials

You furnish: 1 8pp flush cover on 10pt C1S
180 sheets on 50# offset

- Text is furnished as folded signatures (11-32pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$1.10 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

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Jane Stire
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Krista Kolstad
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Finish With Us!