



78899DK

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

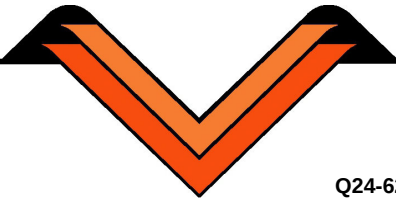
Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: BADITUDE	0.30
Maximum 100 Books Overrun	For: Boys Town Press	
	- Follow enclosed specs	
0 Maximum Under Run	- 4M Copies @ \$ 0.30 ea. (Q75427)	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 08/20/2024	
	The Bindery to Ship: 10/09/2024	

Total Price:	\$1,200.00
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RECEIVED :



DATE:	08/27/24	DATE NEEDED:	08/27/24
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter	Q24-62365 / J24-57261	
QUOTE:	Q75429	VERSA CONTACT:	Douglas Kerns

TITLE:				BADITUDE		
PUBLISHER:				BOYS TOWN PRESS		
RUN QUANTITY:	4000	TOTAL PAGES:	32	TEXT TRIM SIZE:	9 X 9	
SIGNATURES:					1 - 24 pg sig. 1 - 8 pg sig.	
HEAD TRIM:	1/8	GUTTER TRIM:	1/4	SIGNATURE SEQUENCE:		1st - 1-8 Pg. Sig, 2nd - 1-24 Pg. Sig.

TEXT STOCK:	70 lb. White Offset (Smooth) - 384 PPI		
COVER STOCK:	123 lb. White 10 Pt (C1S) - 200 PPI - FSC		
MATERIALS PROVIDED AS:	Folded Ungathered Signatures		

BINDING TYPE:	Perfect	X	PUR Glue
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PACKING:	Cartons Supplied by Vendor
INSTRUCTIONS:	Double Wall Cartons

ADDITIONAL INSTRUCTIONS:

HINGE SCORE

Estimate



DATE: 8/19/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75429

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: ***Baditude***

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

3,000 books	\$0.34 per book
4,000	\$0.30
5,000	\$0.27

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!