



78804KG-BIND

To: **The Bindery**

**8309 Brooklyn Blvd**

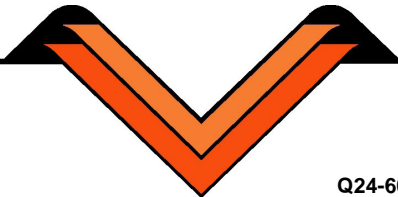
**Brooklyn Park, MN 55445**

Attn: **JUSTINE CARPENTER**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Kelli Gattton**

RECEIVED :



DATE: 08/20/24      DATE NEEDED: 09/30/24

VENDOR: THE BINDERY

ATTENTION: JUSTINE CARPENTER      Q24-60129 / J24-57111

QUOTE: Q75035      VERSA CONTACT: Kelli Gatton

TITLE: EMBROIDERY STITCH GUIDE

PUBLISHER: THE GLOBE PEQUOT PUBLISHING GROUP, INC.

RUN QUANTITY: 2000      TOTAL PAGES: 32      TEXT TRIM SIZE: 8 1/2 X 11

SIGNATURES: 1 - 18 pg sig.    1 - 12 pg sig.    1 - 2 pg sig.

HEAD TRIM: 5/8      GUTTER TRIM: 1/4      SIGNATURE SEQUENCE: 1-12, 1-2, 1-18

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

## Estimate



**DATE:** 7/3/2024  
**TO:** Angie Eichhorn  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q75035

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Embroidery Stitch*

- cut covers
- gather signatures
- perfect bind books
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-18pp, 1-12pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

1,000 books	\$0.54 per book
1,500	\$0.40
2,000	\$0.33

• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*