

**Purchase Order**

Printed: 8/15/2024 4:12:08PM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** Jason Jacques

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**Signature****PO Number:** 100806**PO Date:** 8/15/2024**Confirming:** No**Terms:** n30**FOB:** Origin**Ship Via:** Vendor Delivery**Customer:** Groves Academy - Printin

Supplier Acknowledgment Number: 8/15/2024

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
**Attention:**  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
**Attention:** Shipping / Receiving  
Phone: 763-425-4251

**Notes:** Ref #Q74965R1 - 08-07-2024**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
52.0000		<b>Foundational Skills - Gr1:</b>	4.9400	E	\$256.88
0.00% Overs Allowed	OBE	<b>G1TMAN003 / F4162.0343</b>			
No Under Runs Allowed	<b>Job:</b> 316281	<b>400-pages + 4-page cover.</b>			

**Expected:** 8/19/2024

Foundational Skills - Gr1:  
G1TMAN003 / F4162.0343  
400-pages + 4-page cover.

Final size = 8.5 x 11"  
Qty 52 (Quantity includes 2 Presentation Samples Required)

Provided materials:

- 1) 8.5 x 11" Front and Back Covers printed digitally on 24pt C2S Tango SBS Cover stock.
- 2) 8.5 x 11" 400pg guts printed digitally in book block sets on 70# Accent Digital Smooth Text stock.
- 3) Digital proof and signature mockup (Return with product once complete)

Collate covers and guts, Black Plastic Coil on 11"  
2 Round Corners on Face of Booklet (0.25" Radius)  
Carton in best fit cartons (slipsheet if required for added protection)

2- best of the best presentation samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

\*\*\* RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB \*\*\*  
HOLD ALL UNUSED MATERIALS ON

52.0000		<b>Foundational Skills - Gr2</b>	4.9400	E	\$256.88
0.00% Overs Allowed	OBE	<b>G2TMAN003 / F4162.0344</b>			
No Under Runs Allowed	<b>Job:</b> 316281	<b>404-pages + 4-page cover.</b>			

**Expected:** 8/19/2024

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
		Foundational Skills - Gr2 G2TMAN003 / F4162.0344 404-pages + 4-page cover.  Final size = 8.5 x 11" Qty 52 (Quantity includes 2 Presentation Samples Required)  Provided materials: 1) 8.5 x 11" Front and Back Covers printed digitally on 24pt C2S Tango SBS Cover stock. 2) 8.5 x 11" 400pg guts printed digitally in book block sets on 70# Accent Digital Smooth Text stock. 3) Digital proof and signature mockup (Return with product once complete)  Collate covers and guts, Black Plastic Coil on 11" 2 Round Corners on Face of Booklet (0.25" Radius) Carton in best fit cartons (slipsheet if required for added protection)  2- best of the best presentation samples, carton pack and labeled separately.  Skid Pack and reach out for pickup once complete.  *** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB *** HOLD ALL UNUSED MATERIALS ON			

0.00% Overs Allowed	OBE	Foundational Skills - Gr3: G3TMAN003 / F4162.0345 386-pages + 4-page cover.	4.9400	E	\$256.88
No Under Runs Allowed	Job: 316281				

Expected: 8/19/2024

Foundational Skills - Gr3:  
G3TMAN003 / F4162.0345  
386-pages + 4-page cover.

Final size = 8.5 x 11"  
Qty 52 (Quantity includes 2 Presentation Samples Required)

Provided materials:  
1) 8.5 x 11" Front and Back Covers printed digitally on 24pt C2S Tango SBS Cover stock.  
2) 8.5 x 11" 400pg guts printed digitally in book block sets on 70# Accent Digital Smooth Text stock.  
3) Digital proof and signature mockup (Return with product once complete)

Collate covers and guts, Black Plastic Coil on 11"  
2 Round Corners on Face of Booklet (0.25" Radius)  
Carton in best fit cartons (slipsheet if required for added protection)

2- best of the best presentation samples, carton pack and labeled separately.

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**Purchase Order**

PO Number: 100806

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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# Job: 316281

PO Total: \$770.64

**Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com