

Date: 8/16/2024

## PURCHASE ORDER

78738DK

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

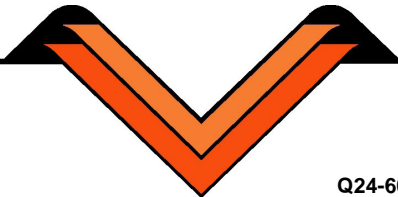
Brooklyn Park, MN 55445

Attn: \_\_\_\_\_

QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: EL CUIDADO PASTORAL	1.11
( 5% Maximum Over Run )	For: King Jesus International Ministry	
	- Follow enclosed specs	
( 5% Maximum Under Run )	- 500 Copies @ \$ 1.11 / Each per Quote Q775030o1	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 09/23/2024	
	The Bindery to Ship: 10/04/2024	
Job No: J24-56912		Total Price: \$555.00

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 08/16/24      DATE NEEDED: 08/16/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter      Q24-60116 / J24-56912

QUOTE: Q24-60116      VERSA CONTACT: Douglas Kerns

TITLE: EL CUIDADO PASTORAL

PUBLISHER: KING JESUS INTERNATIONAL MINISTRY

RUN QUANTITY: 500      TOTAL PAGES: 54      TEXT TRIM SIZE: 8 1/2 X 11

SIGNATURES: 3 - 18 pg sig.

HEAD TRIM: 1/4      GUTTER TRIM: 1/4      SIGNATURE SEQUENCE: \_\_\_\_\_

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

## Estimate



**DATE:** 8/15/2024  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q75030o1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** **Q24-60116**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

**Quantity:** 500 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S

- 27 sheets** on 60# offset
- Text is furnished as folded signatures (3-18pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$1.11 per book  
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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**Finish With Us!**