Date: 8/15/2024

## **PURCHASE ORDER**

78729MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: MANUAL VERSION- LA DOCTRINA DE CRISTO	1.10
5% Overrun	For: King Jesus International Ministry	
5% underrun	500 Copies @ \$ 1.10 / ea	
	- Ship per attached shipping instructions. Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 09/23/2024	
	Delivery date: 10/04/2024	
Job No:	J24-56934 Total Price	e: \$550.00

**RECEIVED:** 

## THE BINDERY BIND ORDER

Use this sheet or provide all information on your Purchase Order

TYPE OF BINDING: PERFECT [X]
Purchase Order OTABIND [ ]

DATE 8/15/24				
CUSTOMER NAME	<u></u>	0/04/2024		
	King Jesus International Mi	inistry		
PURCHASE ORDER NUMBER				
78729MS				
PERSON TO CONTACT				
MARK SANDERS				
TITLE OF JOB				
Fund La Doctrina De Cristo				
QUANTITY	NUMBER OF PAGES	NUMBER OF SIGNATURES		
500	48	2 - 18's & 1 - 12		
SEQUENCE OF SIGNATURES				
1 - 18, 1 - 12 &				
TRIM SIZE	TRIMS			
8 1/2 X 11	1/4" Head, 1/4"	Gutter		
PACKING INSTRUCTIONS	X CARTONS BY THE BINDERY	☐ CARTONS FURNISHED		
SPECIAL PACKING INSTRUCT	IONS			
perfectbind				
		_		
BODY STOCK				
60# Offset 436 PI	PI			
COVER STOCK				
12 PT C1S				
DRILLING HOLE SIZE	SPACING			
FOLDING				
BY VERSA	☐ BY THE BINDERY	☐ BY OTHERS		
COVER SCORE	2 SIDES	4 SIDES (SIDE GLUE)		
☐ SIDE WIRE ST	 ITCH	-		
DELIVERY OR PICK-UP INSTRI				
DELIVERY OR FICK-OF INSTRUCTIONS				

## Estimate



Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

Phone: 763.201.2800

DATE:

7/10/2024

TO:

Hailie Johnson Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q75072

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Q24-60353

cut covers

· gather signatures

perfect bind books (PUR perfect bind)

• 3-side trim to 8-1/2" x 11" (11" bind edge)

bulk pack in cartons

Quantity:

500 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 12pt

24 sheets on 60# offset

• Text is furnished as folded signatures (2-18pp,1-12pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$1.10 per book

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.