



DATE: 08/14/24

DATE NEEDED: 08/14/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q75360

Q24-61945 / J24-56971

VERSA CONTACT: Douglas Kerns

TITLE: NORTH U TRIM (6TH EDN)

PUBLISHER: AMERICAN SAILING ASSOCIATION

RUN QUANTITY: 1000

TOTAL PAGES: 216

TEXT TRIM SIZE: 11 X 8 1/2

OBLONG: YES

SIGNATURES: 13 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1-16 pg., 1-8 pg., 12-16's

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 8/12/2024
TO: Denise Fandel
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75360

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Trim 6*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
108 sheets on 80# matte text

- Text is furnished as folded signatures (13-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 1,000 books \$0.96 per book
2,000 \$0.67

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!