Date: 8/12/2024

## **PURCHASE ORDER**

78636KG-BIND

## VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

The Bindery To:

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein** 

QUANTITY	DESCRIPTION	UNIT PRICE
1300	Title: WINNING SPIRITUAL WARFARE	0.46
(5% Maximum Over Run)	For: Harvest House Publishers	
	REPRINT OF PO 64041MS / J22-00682 / 3-8-22	
(5% Maximum Under Run)	- Follow enclosed specs	
	- 1300 Copies @ \$ 0.46/each (per quote attached)	
	- Ship per instructions provided by our shipping dept.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 09/17/2024	
	The Bindery to Ship: 10/14/2024	
Job No:	<b>J24-56873</b> Total Price:	     \$598.00

ORDERED BY: Kelli Gatton

**RECEIVED:** 

	Rev. 8/24/21				
VERSA PRESS, INC.					
DATE DATE NEEDED					
08/12/24 10/14/24					
VENDOR THE BINDERY	QUOTE NUMBER Q74642				
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT KELLI GATTON				
TITLE					
WINNING SPIRITUAL WARFARE					
PUBLISHER HARVEST HOUSE PUBLISHERS					
RUN QUANTITY TOTAL PAGES TEXT TRIM SIZ	ZE OBLONG NO				
1,300 48 3 7/					
NUMBER OF SIGNATURES         1       32's       24's       18's       1 16's       12's       8's	6's 4's 2's				
HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNATION 1/8 1/16 1-16, 1-32	URES				
TEXT STOCK	PPI				
45 # White Alternative	400				
COVER STOCK					
10 Pt. C1S Gloss Laminated  MATERIALS PROVIDED AS:	<del>-</del>				
Book Blocks (Trimmed Three Sides)  X Folded Ungathered Signatures	Flat sheets to fold at vendor				
CASE COVER CLOTH	FINISH				
SPINE OF 3 PIECE CASE	FINISH				
Printed cover Dust Jack	xet				
CASE STAMPING					
Stamped sample case Foil Color(s)					
Foil Stamp Die	DDF #le respirited by Vene				
Deboss Die	PDF file provided by Versa				
Smythe Sewn Side Sewn Adhesive Bound PUR glue					
Bindery Board (Caliper) Flat Back (With Board Spine)	Shrink Wrap (Individually)				
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty				
80# Special End Sheets					
Head & Foot Bands					
BINDING TYPE					
X Perfect Otabind	PUR glue				
Spiral Wire (Tin) Spiral Wire (Color)					
Double Wire-O (Color)	BC (color)				
Other					
PACKING INSTRUCTIONS  X Cartons Supplied by Vendor  Furnished cartons  SPECIAL CARTON INSTUCTIONS  X MUST PACK 234/CTN					
Special Instructions  REPRINT OF PO 64041MS / J22-00682 / 3-8-22					
MUST PACK SAME AS PREVIOUS PRINTING 234/CTN					

## Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

5/29/2024

TO:

Michael Packard

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q74642

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Winning Spiritual Warfare

cut covers

• gather signatures

perfect bind books

• 3-side trim to 3-7/8" x 7" (7" bind edge)

bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 50# offset

• Text is furnished as folded signatures (1-32pp,1-16pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

· Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books	\$0.56 per book
1,100	\$0.52
1,200	\$0.49
1,300	\$0.46
1,400	\$0.44

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740