

Date: 7/31/2024

Rev: 8/1/2024 9:44:00 AM

PURCHASE ORDER

REVISED
78440DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

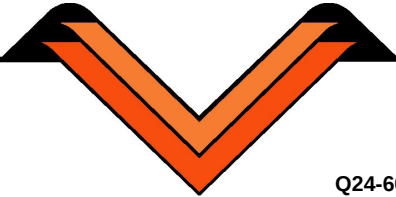
Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
2500	Title: GOOD THINGS COME TO THOSE WHO WAIT	0.34
(* 100 Copy Maximum Over Run *)	For: Boys Town Press	
	- Follow enclosed specs	
NO UNDER RUN	- 2,500 Copies @ \$ 0.34 / Each (See attached). Maximum OVERS - 100 Books.	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/30/2024	
	The Bindery to Ship: 09/11/2024	
Job No: J24-56418		Total Price: \$850.00

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 08/01/24

DATE NEEDED: 08/01/24

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q75140

Q24-60683 / J24-56418

VERSA CONTACT: Douglas Kerns

TITLE: GOOD THINGS COME TO THOSE WHO WAIT

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2500

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/4"

GUTTER TRIM: 1/8"

SIGNATURE SEQUENCE: 1-8pg sig., 1-24 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Double Wall Cartons

ADDITIONAL INSTRUCTIONS:

Hinge Score 1/4" from spine.

Estimate



DATE: 7/16/2024
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q75140

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project: *Good Things Come to Those Who Wait*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.39 per book
2,500 \$0.34

- **Prices include double-wall cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!